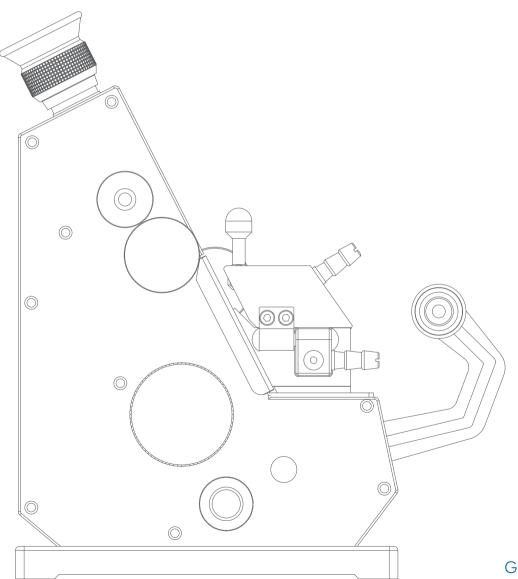


Proudly made in Japan 100%™



GENERAL CATALOG

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ATAGO products comply with HACCP, GMP, and GLP systems standards.

Specifications and appearance are subject to change without notice.





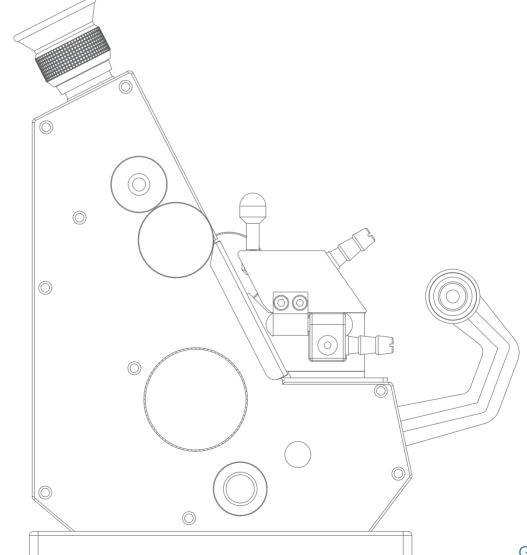




ATAGO I



Proudly made in Japan 100%™





Made

With

Japanese

Quality.

Why Choose ATAGO?

Proud Heritage and Experience

ATAGO has over 70 years of experience in optical instrument manufacturing. With our expertise cultivated over decades, as well as an extensive selection of instruments, we can meet a variety of measurement needs including highly specialized industries.

2. Industry-Leading Technology

Refraction of light has been our sole specialty throughout the existence of ATAGO, and we strive for perfection in optical systems. We listen to end-user feedback from 154 countries and continuously push the limit of refractometry.

3. Trusted Product Support

We dedicate ourselves on the high durability and low failure rate of ATAGO products. Our repair service is carried out in a timely manner. Calibration certificates are available.



ATAGO provides optimal quality control solutions for a wide variety of markets ranging from food and beverage to pharmaceutical and industrial applications.

Choose the product best suited to your business needs from our wide selection.



Digital Bench-top Refractometer DIGITAL REFRACTOMETER

 $RX-\alpha/i$ series

Fully automatic, Peltier temperature-controlled models provide the highest level of accuracy for QC and research laboratories.



DIGITAL DIFFERENTIAL REFRACTOMETER

Differential technology provides extremely accurate measurements of low-concentration liquids.



Digital Bench-top Refractometer **AUTOMATIC REFRACTOMETER**

SMART-1

Full-range 0-95% Brix model comes standard with additional invert sugar and high fructose corn syrup scales.



Digital Portable Refractometer (Standard) POCKET REFRACTOMETER

Take it anywhere and use it anytime. Operation is as simple as pressing of a button with the compact but robust 'Pocket' series.

P.16



Analog Portable Refractometer HAND-HELD REFRACTOMETER

MASTER series

Look through the eyepiece and see for yourself how the conventional measurement style has been redefined and modernized.





pH / EC METER P.28 DPH-2 / DEC-2



SOIL MOISTURE





Wine PAL / Palette / MASTER



ACIDITY METER P.32





SALT METER

PAL-ES2 / PAL-ES3 / ES-421

Digital Portable Refractometer (Special) **DIP-TYPE REFRACTOMETER**

PEN-PRO

Unique dip-in design eliminates the need for pipettes and spoons, allowing for fast measurements of multiple batches.

Revolutionary suction-style models are ideal for safe

Digital salt meters utilize the electric conductivity method

salt % (g/100g) is perfect for use on the production floor.

and require no reagent. Safe, fast, and simple way to check P.34

Digital Portable Refractometer (Special) SUCTION-TYPE REFRACTOMETER

QR-Brix

measurements of harmful liquids.

Digital Portable Refractometer (Special) DIGITAL REFRACTOMETER

Palette series

Never compromise performance for portability. The series offer accurate readings and programmable user scale.



Digital Portable Refractometer (Special) IMMERSION REFRACTOMETER

PAN-1

Continuous concentration monitor hooks up on the rim of a simmering pot or mixing container.



Process Refractometer IN-LINE REFRACTOMETER

PRM/CM series



Analog Bench-top Refractometer ABBE REFRACTOMETER









VISCOMETER

BASE / BASE PLus / PRO / PRO Graphic





POLARIMETER P.56

SAC-i / POL-1/2 / AP-300 / POLAX-2L

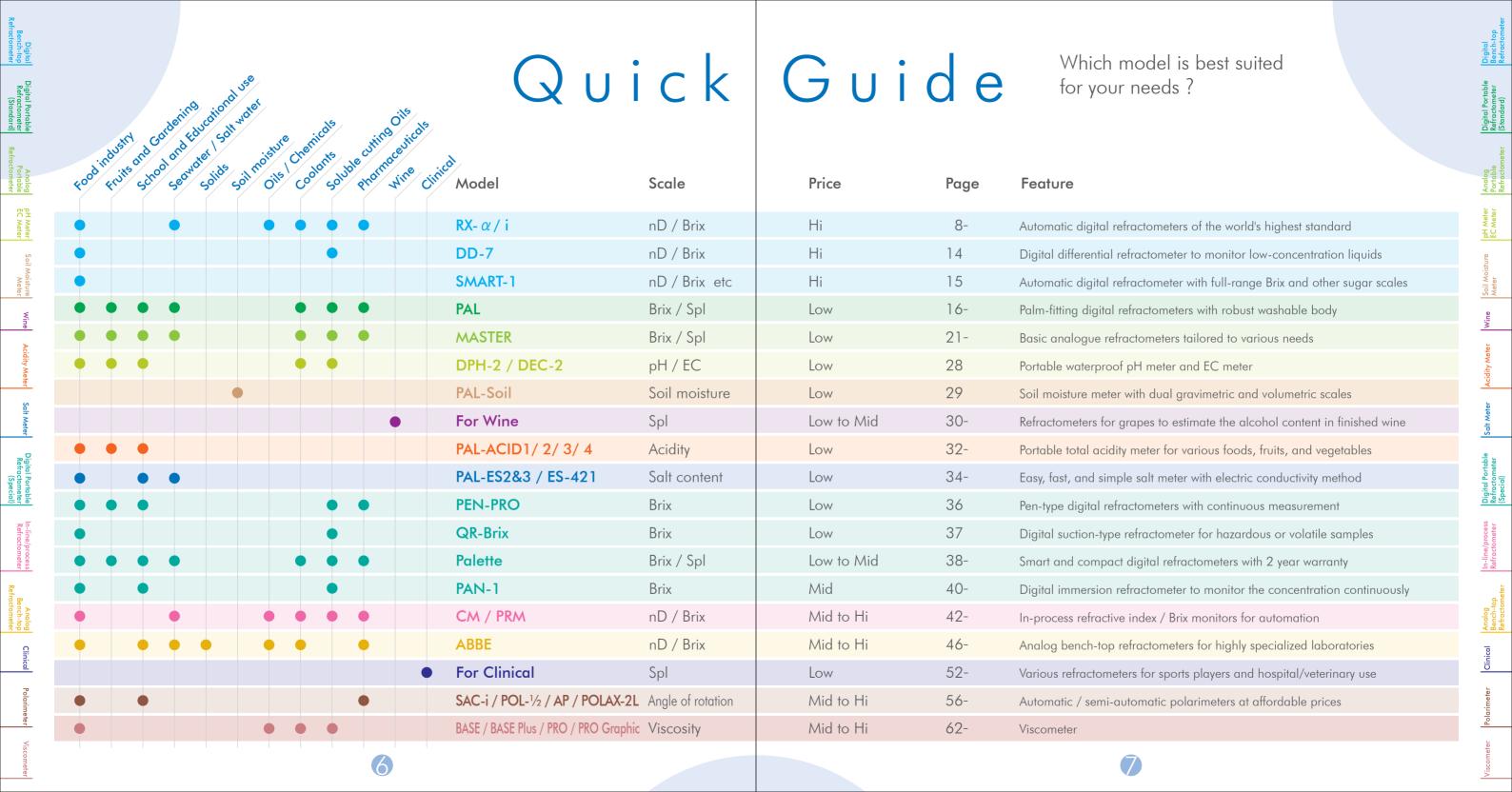
Accessories

Circulating Constant Temperature Bath	P.50
RX series Compatibility with Harsh Chemicals	P.50
Digital Printers	P.50
Calibration	P.51
Bits of KnowledgeP.5-	4-55









@ATAGO DIGITAL REFRACTOMETER

$RX-\alpha$ Series

The World's Highest Standard of Technology Stemming from Over Half a Century of Expertise.



NEW FDA 21 CFR Part 11 Software Included in Standard Delivery.

- Measurement History
- · Programmable User Scale
- · Resolve Measurement Value Discrepancy
- Password Security $(RX-5000\alpha-Plus, RX-5000\alpha, RX-5000\alpha-Bev)$
- · Built-in Peltier Thermo-module

3 year warranty

RX- lpha and RX-i comes standard with a two (2) year limited warranty against manufacturer's defects from the date of the original purchase. The warranty period can be extended to three (3) years if the product is registered with ATAGO.

MODE-1 For maximum accuracy

Displays the measurement value once the sample reaches the taraet temperature.

MODE-S For emulsion samples

4 Measurement Mode Options

Displays the measurement value once a certain level of sample stability is achieved.

MODE-2 For fast results

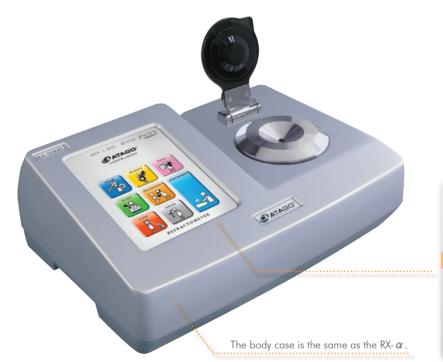
Measures Refractive Index and temperature at fixed intervals and displays the estimated measurement value at the target temperature.

For no temperature control

Provides an option to turn the thermo-module off. Without temperature control. the measurement value is displayed in 4 seconds after the START key is pressed. RX series conforms to ASTM Standards (P.51)

RX-i Series

RX-series with Touchscreen. ATAGO taking refractometers to the next level.



Additional upgrades from the RX- α

- · Icons
- Touchscreen
- · USB Flash Drive
- · Self-diagnosis
- Sound
- · User Scale



USB ALL RESULT

000 sec.









Used for measuring volatile substances. Choose either metal or resin. (Excluding RX-5000 α -Bev. 007 α and 5000)

Funnel-type Flow Cell

■RE-56172 5000α -Plus, 5000α , 5000i-Plus, and 5000i ■RE-56173

9000 α , 7000 α , 9000i, and 7000i

Save time with the flow cell! No need to clean the prism between measurements



Optional printers are: DP-RX and DP-RD P.50

@ATAGO DIGITAL REFRACTOMETER



Wide Range, High Temperature, and Accuracy

 $RX-9000\alpha$

The RX-9000 α (alpha) is a fully automatic digital refractometer with high accuracy and wide measurement range. This instrument is suitable for multiple sample types.

RNG: Refractive Index (nD) 1.32500 to 1.70000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) $\pm 0.00004 * \pm 0.00002$ (nD 1.33299 to1.42009, 10 to 30°C. For other ranges, (nD) $\pm 0.00010 * \pm 0.00005$) Brix $\pm 0.03\% * \pm 0.01\%$ (Brix 0.00 to 50.00%, 10 to 30°C) \pm 0.05% * \pm 0.01% (Brix 50.01 to 95.00%, 10 to 30°C. For other ranges, Brix ±0.10% *±0.02%) Temp ±0.05℃

TMP: 5.00 to 70.00℃

RES: Refractive Index (nD) 0.00001 Brix 0.01% Temp 0.01°C



 $RX-7000\alpha$

Cat.No.3262

The RX-7000 lpha (alpha) features wider measurement ranges for refractive index and temperature. Best for oils and fats with high melting points, aroma oils of high refractive index, and organic solvents.

RNG: Refractive Index (nD) 1.32500 to 1.70000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) ±0.0001 *±0.00005 Brix ±0.1% *±0.02% Temp ±0.05℃

TMP: 5.00 to 70.00°C

RES: Refractive Index (nD) 0.00001 (0.0001)

Brix 0.01% (0.1%) (Factory default setting) Temp 0.01°C

Most Accurate and Full Range

RX-5000 α -Plus

Cat. No. 3266

The RX-5000 α (alpha)-Plus features improved accuracy over the RX-5000 α (alpha) with $\pm 0.010\%$ Brix and Refractive Index ± 0.00002 .

RNG: Refractive Index (nD) 1.32700 to 1.58000 Brix 0.000 to 100.000% (ATC)

ACC: Refractive Index (nD) ±0.00002 *±0.00001 Brix ±0.010% *±0.010% Temp ±0.05℃

TMP: 5.00 to 60.00°C

RES: Refractive Index (nD) 0.00001 Brix 0.005% Temp 0.01°C



Flat Sample Stage

 $RX-5000\alpha$ -Bev

Cat.No.3271

The RX-5000 α (alpha)-Bev is ideal for measuring beverages. A flat sample stage makes it easier to wipe off the sample and allows for faster and easier clean up.

RNG: Refractive Index (nD) 1.32700 to 1.58000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) $\pm 0.00004*\pm 0.00002$ Brix $\pm 0.03\%*\pm 0.01\%$ Temp $\pm 0.05\%$

TMP: 5.00 to 60.00°C

RES: Refractive Index (nD) 0.00001 Brix 0.01% Temp 0.01°C

ATAGO's Flagship Model

 $RX-5000\alpha$

Cat.No.3261

The RX-5000 lpha (alpha) is a reliable cost effective instrument. An excellent alternative to traditional Abbe refractometers and essential to any QC/QA lab.

RNG: Refractive Index (nD) 1.32700 to 1.58000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) $\pm 0.00004*\pm 0.00002$ Brix $\pm 0.03\%*\pm 0.01\%$ Temp $\pm 0.05\%$

TMP · 5.00 to 60.00℃

RES: Refractive Index (nD) 0.00001 Brix 0.01% Temp 0.01°C

Reference

RNG Measurement range (ATC = Automatic Temperature Compensation)

ACC Measurement accuracy *Repeatability

*When measuring a standard sucrose solution of up to 50% Brix or standard refractive index solution in MODE-1 at 20°C.

TMP Measurement temperature

RES Resolution

SCL User programmable scales

Common Specifications

Materials Sample stage - SUS 316 Prism - Artificial sapphire

AC100V to 240V, 50/60Hz Power supply

Power Consumption 65VA

Output Printer and PC (via RS-232C)

Dimensions and weight $37 \times 26 \times 14$ cm, 6.4kg (RX-9000 α and 7000 α 6.8kg)

RX series optional printers are: DP-RX and DP-RD P.50



Calibration solutions on Page 51



Low Concentration

 $RX-007\alpha$ Cat.No.3921

The RX-007lpha(alpha) is suitable for measuring water soluble samples with very low concentration (5.000% or less) at a very high accuracy of $\pm 0.005\%$.

RNG: Refractive Index (RI) 1.330150 to 1.341500 Brix 0.000 to 5.000% (ATC)

ACC: Refractive Index (RI) ± 0.000010 Brix $\pm 0.005\%$

(under specified ambient temperature and constant temperature)

TMP: 15.00 to 30.00°C

RES: Refractive Index (RI) 0.000001 Brix 0.001% Temp 0.01°C

SCI: 5

Water Bath Connectivity

RX-5000 Cat.No.3281

The RX-5000 is not equipped with Peltier thermo-module. A water bath can be connected for temperature control.

RNG: Refractive Index (nD) 1.32700 to 1.58000 Brix 0.00 to 100.00% (ATC) ACC: Refractive Index (nD) $\pm 0.00004*\pm 0.00002$ Brix $\pm 0.03\%*\pm 0.01\%$

TMP · 5.00 to 60.00°C

RES: Refractive Index (nD) 0.00001 Brix 0.01%

Common Specifications

Circulating constant temperature bath P.50

Reference

RNG	Measurement range (ATC = Automatic Temperature Compensation)
ACC	Measurement accuracy *Repeatability
	*When measuring a standard sucrose solution of up to 50% Brix or standard refractive index solution in MODE-1 at 20°C. (except RX-007 $lpha$)
TMP	Measurement temperature
RES	Resolution

Sample stage - SUS 316 Prism - Artificial sapphire Materials (RX-5000), Optical glass (RX-007 α) AC100V to 240V, 50/60Hz Power supply

65VA (RX-007α) 30VA (RX-5000) 90VA (RX-i series) Power Consumption Output Printer and PC (via RS-232C), Computer - USB (RX-i series)

Dimensions and weight $37 \times 26 \times 14$ cm (RX-007 α 6.7kg, RX-5000 6.4kg, RX-9000i and 7000i 7.0kg, RX-5000i-Plus and 5000i 6.6kg)

RX-007α and RX-i series optional printers are: DP-RX and DP-RD P.50

RX-5000 optional printer is: DP-62(AD) P.50

Touch Panel Models



-RX-i series Upgraded Features—

GOOD ►►

KEEP THE PRISM

Special Scales

The RX-i series comes pre-

programmed with 22 of the

most commonly used

concentration scales.

Self-diagnosis The instrument can detect

rate measurements.

irregularities with the inten-

sity of light or waveforms.

Perform this assessment

regularly to ensure accu-

RX-9000i NEW

Wide Range and High Accuracy

The RX-9000i features both high accuracy and wide measurement range and comes with newly added functions, such as USB connectivity and self-diagnosis capability.

RNG: Refractive Index (nD) 1.32422 to 1.70000 Brix 0.00 to 100.00% (ATC) ACC: Refractive Index (nD) ±0.00004 *±0.00002 (nD 1.33299 to1.42009, 10 to 30°C, For other ranges, (nD) $\pm 0.00010 * \pm 0.00005$) Brix $\pm 0.03\% * \pm 0.01\%$ (Brix 0.00 to 50.00%, 10 to 30°C) $\pm 0.05\%$ * $\pm 0.01\%$ (Brix 50.01 to 95.00%, 10 to 30°C. For other ranges,

Brix ±0.10% *±0.02%) Temp ±0.05℃

RES: Refractive Index (nD) 0.00001 Brix 0.01% Temp 0.01°C

SCL: 100

TMP: 5.00 to 75.00°C

Wide Range

RX-7000i



The RX-7000i features wide measurement range and the intuitive touch screen technology.

RNG: Refractive Index (nD) 1.32422 to 1.70000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) ±0.0001 *±0.00005 Brix ±0.1% *±0.02% Temp ±0.05℃

TMP: 5.00 to 75.00℃

RES: Refractive Index (nD) 0.00001 (0.0001)

Brix 0.01% (0.1%) (Factory default setting) Temp 0.01℃

SCL: 100

Most Accurate and Full Range

RX-5000i-Plus

Cat.No.3275



The RX-5000i-Plus of the most accurate refractometer in the world is now even more stylish, smart, and functional.

RNG: Refractive Index (nD) 1.32422 to 1.58000 Brix 0.000 to 100.000% (ATC)

ACC: Refractive Index (nD) ±0.00002 *±0.00001 Brix ±0.010% *±0.010% Temp ±0.05℃

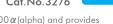
TMP: 5.00 to 75.00℃

RES: Refractive Index (nD) 0.00001 Brix 0.005% Temp 0.01° C

SCL: 100

ATAGO's Flagship Model

RX-5000i



Calibration solutions on Page 51

The RX-5000i measures with the same accuracy level as the RX-5000 α (alpha) and provides reliable measurements with newly added functions and the touch screen operation.

RNG: Refractive Index (nD) 1.32422 to 1.58000 Brix 0.00 to 100.00% (ATC)

ACC: Refractive Index (nD) $\pm 0.00004*\pm 0.00002$ Brix $\pm 0.03\%*\pm 0.01\%$ Temp $\pm 0.05\%$

TMP: 5.00 to 75.00℃



RES: Refractive Index (nD) 0.00001 Brix 0.01% Temp 0.01°C

SCL: 100

Calibration solutions on Page 51

SCL User programmable scales

@ATAGO DIGITAL DIFFERENTIAL REFRACTOMETER

The Ultimate Answer For Monitoring Low-Concentration Liquids.

Liquid Crystal Display (LCD)



The Digital Differential Refractometer DD-7 measures solutions of up to 2.000% Brix concentration at the extremely high-accuracy level of 0.005% Brix by measuring the difference in concentrations of 2 solutions.

reference solution and a sample solution to respective injection ports, and press the

Applications

- Tea
- Unsweetened or diet beverages

(Note that the range of measurement gets

narrower at concentrations higher than 10%

Brix.) When a reference solution of 8.000%

Brix is used, for example, the DD-7 can mea-

sure concentrations in the range of 8% to

10% Brix at resolution of 0.001% Brix and

precision of measurement of $\pm 0.005\%$ Brix.

Note: High viscosity samples may not be

- Coffee or herbal extracts
- Surfactants

DD-7

Measurement range 0.000 to 2.000% (for sucrose solution) It is possible to measure samples with refractive index up to 1.50 (nD) by reference solution

Digital Differential Refractometer

Measurement accuracy $\pm 0.005\%$ (In the case of measurement of sucrose solution (0 to 2%) at 30°C) Measurement temperature 15.00 to 40.00°C (The lowerlimit room temperature)

• Measurement is very simple. Inject a

• Digital readings eliminate reading errors

printer or computer via RS-232C connection.

resulting from user subjectivity. • Measurement data can be exported to a

Start Switch.

AC100V to 240V, 50/60Hz Power supply Power consumption

Printer and PC (via RS-232C), 36×35×14cm, 5.8kg Dimensions and weight

DD-7 Optional printers are: DP-63 and DP-RD P.50

Cat. No. 3930

@ATAGO AUTOMATIC REFRACTOMETER

SMART-1 Wide Brix Range Plus Three Additional Scales Preinstalled.



The SMART-1 is an automatic refractometer that can measure a wide range of samples. Featured pre-programmed scales: Brix, Inverted Sugar, HFCS-42, and HFCS-55.

Applications

- Beverages
- Food
- Sugar syrups, corn syrups
- Pharmaceutical ingredients

Measurement Method







2. Press and release the START key one time.



3. The measured value is displayed.

Features

- Wide measurement range of 0.00 to 95.00%
- High accuracy of ±0.05%
- Automatic Temperature Compensation (ATC) from 5 to 40°C
- 4 pre-installed scales: Brix, inverted sugar, HFCS-55 (High Fructose Corn Syrup) and HFCS-42 (High Fructose Corn Syrup)
- Secondary measurement mode that takes multiple measurements internally and displays a reading once the measurements have stabilized, allowing for hot and cold solutions to be measured with confidence
- 2 data transfer options: printer or computer via RS-232C connection.
- Three-button design (ZERO, START, and SCALE) for simple and efficient operation

Automatic Refractometer

SMART-1

Cat.No.3150

Measurement range Brix 0.00 to 95.00 (ATC = Automatic Temperature Compensation) Inverted sugar concentration 0.00 to 95.00% (ATC) HFCS-55 (High Fructose Corn Syrup) 0.00 to 95.00% (ATC) HFCS-42 (High Fructose Corn Syrup) 0.00 to 95.00% (ATC) Resolution Brix 0.01% Inverted sugar concentration 0.01% HFCS-55 (High Fructose Corn Syrup) 0.01% HFCS-42 (High Fructose Corn Syrup) 0.01% Brix $\pm 0.05\%$ Inverted sugar concentration $\pm 0.05\%$ Measurement accuracy HFCS-55 (High Fructose Corn Syrup) ±0.05% HFCS-42 (High Fructose Corn Syrup) ±0.05% Measurement temperature 5.00 to 40.00°C Printer and PC (via RS-232C) IP64 (Excluding AC adapter) International protection class AC adapter (AC100 to 240V, 50/60Hz) Power supply Power consumption

12×27×9cm, 2.0kg (Main unit)

10.5×17.5×4cm, 0.7kg (AC adapter)

Dimensions and weight

SMART-1 optional printer is DP-22 (Before s/n 09283) P.50

suitable for measurement.

@ATAGO POCKET REFRACTOMETER

PAL Series







FOR FOOD

The Original Pocket Refractometer.

NEW Measurement temperature up to 100°C NEW Temperature display

- Extremely water resistant (IP65)
- Revolutionary new ELI feature
- Calibration with water only
- Light & compact, 100g
- Automatic Temperature Compensation (ATC)
- Ergonomically designed for one-handed operation
- •2 carrying options: strap and case
- Hard plastic storage case
- Will float if accidentally dropped in water

• Can be washed under runnina water

displayed in 3 seconds!

External Light interference (ELI) Patented

When intense light penetrates the prism of a digital refractometer, the light waves interfere with the sensor, which may lead to inaccurate measurements. To ensure accurate measurement results, the PAL is programmed with the ELI function which displays the [nnn] warning message when intense direct light is detected. Forming a habit of shading the sample stage with your hand and re-pressing the START key (when the warning message from the ELI function is displayed) will ensure accurate measurement results each time.





Optional Accessories



Part No.RE-39411



PAL-3

PAL-1

The PAL-3 has been modified to have a high measurement accuracy at $\pm 0.1\%$ Brix.

0.0 to 53.0 Brix

The PAL-1 works perfectly in measuring almost any

fruit juice, food, or drink, such as soup, sauce,

ketchup, tomato sauce, and low-sugar jam.

Improved Repeatability

The PAL-S improves repeatability of samples that

cause inconsistent readings. Ideal for fatty, dark,

and/or emulsion samples, such as dairy products.

Cat.No.3860 5

Standard accessory: MAGIC™

Measurement range Measurement accuracy

Measurement temperature

Reference

RES Resolution

RNG: Brix 0.0 to 93.0% ACC · Brix ±0.1% . ±1℃ TMP: 10 to 100°C (ATC) RFS: Brix 0.1%, 0.1℃

RNG: Brix 0.0 to 53.0%

ACC: Brix ±0.2% . ±1℃

TMP: 10 to 100°C (ATC)

RES: Brix 0.1%, 0.1℃

RNG: Brix 0.0 to 93.0%

ACC: Brix ±0.2% . ±1℃

TMP: 10 to 100°C (ATC)

RES: Brix 0.1%, 0.1℃

PAL-S



Wide Brix Range

PAL-α

Cat.No.3840 Brix



The PAL- α is a special model with a wide Brix range (0-85%) offered at a very reasonable price.

RNG: Brix 0.0 to 85.0% ACC: Brix ±0.2%, ±1℃ TMP: 10 to 100°C (ATC) RES: Brix 0.1% . 0.1℃





<Brix Scale>

High Brix

PAL-2

The PAL-2 can measure various high concentration samples, such as jam, marmalade, jelly, honey, and

RNG: Brix 45.0 to 93.0% ACC: Brix ±0.2% . ±1℃ TMP: 10 to 100°C (ATC)



Continuous Measurement

PAL-LOOP

RES: Brix 0.1%, 0.1℃

concentrated juice.

Cat.No.3842



The PAL-LOOP is a special model with new Continuous Measurement feature, which expands on traditional measuring method.

RNG: Brix 0.0 to 85.0% ACC: Brix ±0.2% . ±1°C TMP: 10 to 100°C (ATC) RES: Brix 0.1%, 0.1℃





Common Specifications

Ambient temperature 10 to 40℃ 2×AAA Batteries Power supply International protection class IP65 Water resistant Dimensions and weight $5.5 \times 3.1 \times 10.9$ cm. 100a

* 10 to 100°C (Automatic Temperature Compensation) (Hot samples over 100°C can be measured under specified conditions. Please contact ATAGO for further details.) ** Temperature display range is 9.0 to 99.9°C.



Calibration solutions on Page 51

@ATAGO POCKET REFRACTOMETER

Brix & Refractive Index

PAL-BX/RI

Dual scales of Brix (0.0-93.0% full range, $\pm 0.1\%$ accuracy) and Refractive Index (0.0001 nD resolu-

RNG: Brix (Bx) 0.0 to 93.0%

Refractive Index (RI) 1.3306 to 1.5284 ACC: Bx $\pm 0.1\%$, $\pm 1^{\circ}$ C RI ± 0.0003 , $\pm 1^{\circ}$ C

TMP: Bx 10 to 100°C (ATC) RI 5 to 45°C RES: Bx 0.1% , 0.1°C RI 0.0001 , 0.1°C



Refractive Index

PAL-RI

Suitable for Refractive Index (0.0001 nD resolution) measurement. The Refractive Index and temperature of the sample will continuously scroll across the

RNG: 1.3306 to 1.5284 ACC: ±0.0003.±1℃ TMP: 5 to 45°C RES: 0.0001,0.1℃



Honey Moisture

PAL-22S

Cat.No.4422



For measuring the % water content of honey easily and displays readings digitally. Comfortable, easy to use, light & compact.

RNG: 12.0 to 30.0% ACC: ±0.2%, ±1℃ TMP: 10 to 40°C (ATC) RES: 0.1%, 0.1℃



Sodium Chloride (w/w)

PAL-03S

Cat.No.4403



For measuring the concentration of sodium chloride in water, Ideal for measuring de-icing fluids, brines, and other salt water.

RNG: 0.0 to 28.0% ACC: ±0.2%, ±1℃ TMP: 10 to 40°C (ATC) RES: 0.1%, 0.1℃



Propylene Glycol (V/V)

PAL-88S/89S

Cat.No.4488.4489



For measuring the concentration of propylene glycol concentration and freezing point in °C (88S) or °F (89S).

PAL-88S

RNG: Co 0.0 to 90.0% Fr 0 to -50°C ACC: Co ±0.4% . ±1°C Fr ±1°C TMP: 10 to 40°C (ATC)

RES: Co 0.2%, 0.1℃ Fr 1℃

PAL-89S

RNG: Co 0.0 to 90.0% Fr 32 to -60° F ACC: Co $\pm 0.4\%$ Fr ±1°F

TMP: 50 to 104° F (ATC)

RES: Co 0.2%

Co = Concentration of Propylene glycol Fr = Freezing point of Propylene glycol



Ethylene Glycol (V/V)

PAL-91S/92S

Cat.No.4491,4492



For measuring the concentration of ethylene glycol concentration and freezing point in °C (91S) or °F (92S).

PAL-91S

RNG: Co 0.0 to 90.0% Fr 0 to -50°C ACC: Co ±0.4% . ±1°C Fr ±1°C

TMP: 10 to 40°C (ATC) RES: Co 0.2%, 0.1°C Fr 1°C

PAL-92S RNG: Co 0.0 to 90.0% Fr 32 to -60° F ACC: Co $\pm 0.4\%$ Fr ±1°F

TMP: 50 to 104°F (ATC) RES: Co 0.2%

Fr 1°F Co = Concentration of Ethylene glyco

Fr = Freezing point of Ethylene glycol



Hydrogen Peroxide (W/W)

PAL-39S

For measuring the concentration of hydrogen peroxide (H2O2) commonly used as a disinfectant.

Seawater

For measuring the salinity of seawater. The salinity is

Plato

Designed for breweries to measure the wort's percent

extract by weight in degrees Plato. Only a small

amount of sample required for temperature-

compensated readings. Digital display - no more

displayed in parts per mille(%). Essential for aqua-

Cat.No.4406

Cat.No.4590

RNG: 0.0 to 50.0% ACC: ±0.6% . ±1℃ TMP: 10 to 35°C (ATC) RES: 0.2%, 0.1℃

PAL-06S

RNG: 0 to 100%

RES: 1‰.0.1℃

ACC: ±2‰, ±1℃

TMP: 10 to 40°C (ATC)

PAL-Plato

guessing where the line is.

RNG: 0.0 to 30.0°P

RES: 0.1°P,0.1℃

ACC: $\pm 0.2^{\circ}P$, $\pm 1^{\circ}C$

TMP: 10 to 75°C (ATC)



Cutting Oil

PAL-102S

For measuring the concentration of cutting oils. Suitable for measuring the percent dilution of hydraulic oil and cleanina liquids.

RNG: 0.0 to 70.0 ACC: ±0.2, ±1℃ TMP: 10 to 75°C (ATC) RES: 0.1,0.1℃



<Special Scales>

Brix & Baume

PAL-Pâtissier Cat.No.4508



Dual scale of Brix and Baume. Ideal refractometer for pastry chefs. Wide range of 0.0-85.0% Brix.

RNG: Brix(Bx) 0.0 to 85.0% Baume(Ba) 0 to 45° ACC: Bx $\pm 0.2\%$, $\pm 1^{\circ}$ C Ba $\pm 1^{\circ}$, $\pm 1^{\circ}$ C TMP: Bx 10 to 100°C (ATC) Ba 10 to 100°C (ATC) RES: Bx 0.1%, 0.1℃ Ba 1°, 0.1℃





Reference

RNG	Measurement range
ACC	Measurement accuracy
ГМР	Measurement temperature
RES	Resolution

Common Specifications

Ambient temperature	10 to 40°C	(PAL-39S 10 to 35°C)
Power supply	2×AAA Batteries	
International protection class	IP65 Water resistant	
Dimensions and weight	5.5×3.1×10.9cm 100a	







4405 PAL-05S

Calibration solutions on Page 51

Sodium chloride (Baume)

Digital Hand-held "Pocket" Refractometers (special scales)

_ : ;	J O			0				(5)555131.5531.557
Cat.No	. Model	Scale	Cat.No.	Model	Scale	Cat.No.	Model	Scale
Food,	confectionery	, Food Ingredients	Clinica	ıl, Sports		4492	PAL-92S	Ethylene glycol
4422	PAL-22S	Honey moisture	4442	PAL-42S	Cesium chloride			Freezing point of Ethylene glycol (°F)
4508	PAL-Pâtissier	Brix / Baume (Dual scale)	4453	PAL-53S	Copper sulfate (Concentration)			
4427	PAL-27S	Soymilk	4454	PAL-54S	Copper sulfate (S.G.)	Chemi	cal Produc	cts
4443	PAL-43S	Bittern (Magnesium chloride)	4410	PAL-10S	Urine (S.G.)	4440	PAL-40S	Sodium hydroxide
4496	PAL-96S	Chinese noodle soup /	4510		Dog Urine (S.G.)	4421	PAL-21S	Dextrin
		Baume of Kansui (Dual scale)	4511	PAL-USG (CAT	Cat Urine (S.G.)	4438	PAL-38S	Dimethylformamide
4498	PAL-98S	Condiment	4585	PAL-mOsm	. NEW Urine Osmolality	4423	PAL-23S	Glycerin (Low concentration)
4439	PAL-39S	Hydrogen peroxide				4424	PAL-24S	Glycerin (High concentration)
4429	PAL-29S	Citric acid	Alcoho	ol liquid		4430	PAL-30S	Acetic acid
4430	PAL-30S	Acetic acid	4433	PAL-33S	NEW Ethyl alcohol (ml/100ml)	4431	PAL-31S	Formic acid
4432	PAL-32S	Phosphoric acid	4434	PAL-34S	Ethyl alcohol (g/100g)	4432	PAL-32S	Phosphoric acid
4440	PAL-40S	Sodium hydroxide	4436	PAL-36S	Methyl alcohol	4444	PAL-44S	Lithium chloride
4464	PAL-64S	Sodium bicarbonate	4437	PAL-37S	Isopropyl alcohol	4445	PAL-45S	Barium chloride
4465	PAL-65S	Sodium tartrate	4485	PAL-85S	Polyvinyl alcohol	4446	PAL-46S	Cobalt chloride
4470	PAL-70S	Potassium phosphate				4447	PAL-47S	Ferric chloride
			Pharm	aceutical r	reagents	4448	PAL-48S	Strontium chloride
Fruit a	nd Vegetable	Growers	4412	PAL-12S	Dextran	4449	PAL-49S	Potassium chloride
3847	PAL-ORANG	E Brix	4413	PAL-13S	Creatine	4450	PAL-50S	Potassium bromide
3848	PAL-TOMATO	O Brix	4423	PAL-23S	Glycerin (Low concentration)	4451	PAL-51S	Sodium bromide
3849	PAL-MAPLE	Brix	4424	PAL-24S	Glycerin (High concentration)	4452	PAL-52S	Potassium iodide
			4425	PAL-25S	Inulin	4453	PAL-53S	Copper sulfate (Concentration)
Sugar			4426	PAL-26S	Mannitol	4454	PAL-54S	Copper sulfate (S.G.)
4412	PAL-12S	Dextran	4431	PAL-31S	Formic acid	4455	PAL-55S	Magnesium sulfate
4414	PAL-14S	Fructose	4432	PAL-32S	Phosphoric acid	4456	PAL-56S	Potassium sulfate
4415	PAL-15S	Glucose	4451	PAL-51S	Sodium bromide	4457	PAL-57S	Nickel sulfate
4416	PAL-16S	High Fructose Corn syrup (HFCS-42)	4455	PAL-55S	Magnesium sulfate	4458	PAL-58S	Sodium sulfate
4417	PAL-17S	High Fructose Corn syrup (HFCS-55)	4464	PAL-64S	Sodium bicarbonate	4459	PAL-59S	Zinc sulfate
4418	PAL-18S	Inverted suger	4465	PAL-65S	Sodium tartrate	4460	PAL-60S	Silver nitrate
4419	PAL-19S	Lactose	4466	PAL-66S	Potassium oxalate	4461	PAL-61S	Sodium nitrate
4420	PAL-20S	Maltose	4468	PAL-68S	Potassium dichromate	4462	PAL-62S	Potassium carbonate
	_		4470	PAL-70S	Potassium phosphate	4463	PAL-63S	Sodium carbonate
Wine,	Brew		4472	PAL-72S	Sodium tungstate	4464	PAL-64S	Sodium bicarbonate
4479	PAL-79S	T.A. 1990		1.11		4467	PAL-67S	Potassium chromate
4480	PAL-80S	T.A. 1971	Autom	obile, Avid	ition, Heat Transfer, Industrial	4468	PAL-68S	Potassium dichromate
4483	PAL-83S	KMW (or Babo)	4502	PAL-102S	Cutting oil	4469	PAL-69S	Sodium thiosulfate
4484	PAL-84S	Baume	4518	PAL-Urea	Urea	4470	PAL-70S	Potassium phosphate
4486	PAL-86S	Oe (Ger) / Brix (Dual scale)	4403	PAL-03S	Snow-melting agent	4471	PAL-71S	Sodium molybdate
4487	PAL-87S	Oe (Oechsle) / Brix (Dual scale)			(Sodium chloride)	4472	PAL-72S	Sodium tungstate
4590	PAL-Plato	Plato (Sweet wort)	4441	PAL-41S	Snow-melting agent	C :1 C	,	
6					(Calcium chloride)	30II, C	ivil engine	eering
	ıter, Salinity		4443	PAL-43S	Snow-melting agent	4571	PAL-Soil	Gravimetric / Volumetric
4406	PAL-06S	Seawater (Concentration)			(Magnesium chloride)			Soil moisture (Dual scale)
4407	PAL-07S	Seawater (S.G.)	4488	PAL-88S	Propylene glycol			
4408	PAL-08S	Seawater (Baume)			Freezing point of Propylene glycol (°C)			
4403	PAL-03S	Sodium chloride (g/100g)	4489	PAL-89S	Propylene glycol			
4506	PAL-106S	Sodium chloride (g/100ml)			Freezing point of Propylene glycol (°F)			
4404	PAL-04S	Sodium chloride (S.G.)	4491	PAL-91S	Ethylene glycol			

Freezing point of Ethylene glycol (°C)

@ATAGO HAND-HELD REFRACTOMETER











MASTER Series

Ultimate Functionality. Unsurpassed Quality. Seamless Usability.

1. Water Resistant MASTER- a·H



The value of a washable hand-held analog unit is exceptional. After measuring, the instrument can be cleaned with unning water under a faucet. The new structural-design of these units allows them to be washed whenever necessary. Rated IP65 (dust tight and water resistant).

2. Visibility



ficiently using an analog unit depends on how easily the boundary line can be read. Extensive research on the auality of optics was undertaken to produce a bright, high-contrast field of vision with large numbers for easy reading.

3. Hygienic Design



The smooth and easy-to-clean grip eliminates the possibility of food and samples being trapped, resulting in contamination and bacterial growth.

4. Automatic Temperature Compensation (ATC)

MASTER-a·H·T



The newly designed ATC system allows the MASTER series to be used in a range of temperature conditions without the need to manually convert the readings. ATAGO has applied for a patent on the design of the improved ATC system. The MASTER series reads more accurately than other comparable models in the market.

5. Durability



The MASTER series has passed all water resistance, dust resistance, and drop tests. Instruments were subjected to water jets from four directions, dropped from one meter high onto an oak platfoam, and withstood pressure changes during air travel.

6. Automatic Sample Distribution (ASD)



ATAGO has developed a spoon-shaped tip hat automatically spreads the sample across he prism. This revolutionary, time-saving ature adds to the user-friendliness of the MASTER series.

Measurement Method



Apply 1-2 drops onto



Close the daylight plate. Look through the eyepiece.



Water Resistant value where the boundary line intersects the scale. MASTER-a.H





@ATAGO HAND-HELD REFRACTOMETER

MASTER Series

Choose the right model for your sample, based on the features and materials of the instrument.

<Brix Scale>

Function 4 types

Both the α and T types are equipped with the Automatic Temperature Compensation feature. Choose the α type for the added feature of IP 65 water-resistance. The H type is the heat-resistant version of the α type.

Body Material 2 types

Metal

Series	CX	Т	М	Н	53 S	500
Water resistant						
Automatic Temperature Compensation (ATC)						
Heat resistant						
Milky sample		—				

*MASTER- α • H series : IP65 (except eyepiece)

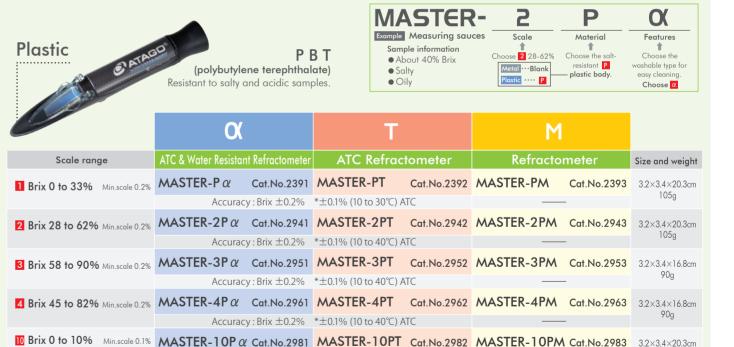
Die-cast aluminum

Ideal for a wide range of applications



6) M		industrial and high-t	riculture and tood to I chemical, including temperature sample at to organic solvent) s.		For plas	No.RE-2311-58M tic body model No.RE-2391-50M
	OX		Т		M		
Scale range	ATC & Water Resista	ınt Refractometer	ATC Refrac	tometer	Refracto	meter	Size and weight
Brix 0 to 33% Min.scale 0.2%	MASTER- α	Cat.No.2311	MASTER-T	Cat.No.2312	MASTER-M	Cat.No.2313	
	Accura	cy : Brix ±0.2%	*±0.1% (10 to 30°C)	ATC		_	155g
2 Brix 28 to 62% Min.scale 0.2%	MASTER-2 α	Cat.No.2321	MASTER-2T	Cat.No.2322	MASTER-2M	Cat.No.2323	
	Accura	cy : Brix ±0.2%	*±0.1% (10 to 40°C)	ATC	_	_	155g
3 Brix 58 to 90% Min.scale 0.2%	MASTER-3 α	Cat.No.2331	MASTER-3T	Cat.No.2332	MASTER-3M	Cat.No.2333	3.2×3.4×16.8cm 130g
	Accura	cy : Brix ±0.2%	*±0.1% (10 to 40°C)	ATC		_	1309
4 Brix 45 to 82% Min.scale 0.2%	MASTER-4 α	Cat.No.2341	MASTER-4T	Cat.No.2342	MASTER-4M	Cat.No.2343	3.2×3.4×16.8cm
	Accura	cy : Brix ±0.2%	*±0.1% (10 to 40°C)	ATC	_	_	1309
Brix 0 to 10% Min.scale 0.1%	MASTER-10 α	Cat.No.2371	MASTER-10T	Cat.No.2372	MASTER-10M	Cat.No.2373	3.2×3.4×20.3cm 155q
Low concentration	Accura	cy : Brix ±0.2%	*±0.1% (10 to 30°C)	ATC		_	1339
20 Brix 0 to 20% Min.scale 0.1%	MASTER-20 α	Cat.No.2381	MASTER-20T	Cat.No.2382	MASTER-20M	Cat.No.2383	3.2×3.4×20.7cm
Low concentration	Accura	cy : Brix ±0.2%	*±0.1% (10 to 30°C)	ATC	_	_	100g
53 Brix 0 to 53% Min.scale 0.5% Wide range	MASTER-53 α	Cat.No.2351	MASTER-53T	Cat.No.2352	MASTER-53M	Cat.No.2353	3.2×3.4×16.8cm
wide range	Accura	cy : Brix ±0.5%	*±0.25% (10 to 30℃) ATC	_	_	1309





Accuracy : Brix ±0.2% *±0.1% (10 to 30℃) ATC

Accuracy : Brix ±0.2% *±0.1% (10 to 30℃) ATC

Accuracy : Brix ±0.5% *±0.25% (10 to 30℃) ATC

Brix 0 to 20% Min.scale 0.1% MASTER-20P α Cat.No.2991 MASTER-20PT Cat.No.2992 MASTER-20PM Cat.No.2993 3.2×3.4×20.7cm

15 Brix 0 to 53% Min.scale 0.5% MASTER-53P α Cat.No.2971 MASTER-53PT Cat.No.2972 MASTER-53PM Cat.No.2973 3.2×3.4×16.8cm

Calibration solutions on Page 51

Seawater

PATAGO HAND-HELD REFRACTOMETER

MASTER Series <Special Scales>

ATC & Water Resistant Seawater Refractometer Seawater Refractometer

MASTER-S/Mill α Cat.No.2491 MASTER-S/Mill M Cat.No.2493

Accuracy: [1] ±2‰ *±1‰ [2] ±0.001*±0.0005 (10 to 30℃) Range: [1] Salinity 0 to 100% Min.scale 1‰ [2] Specific gravity 1.000 to 1.070 Min.scale 0.001 Size and weight: 3.2×3.4×20.7cm, 110g





ATC & Water Resistant Salinity Refractometer

Salinity Refractometer

Cat.No.2471 MASTER-S10M MASTER-S10 α

Cat.No.2473 Accuracy: ±0.2g/100g *±0.1g/100g (10 to 30°C)

Range: Sodium chloride 0.0 to 10.0g/100g Min.scale 0.1g/100g Size and weight: 3.2×3.4×20.3cm, 105a



MASTER-S10 α



ATC & Water Resistant Salinity Refractometer

Range

[2] Sodium chloride 0 to 28g/100g Min.scale 0.2g/100

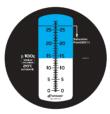
0 to 33%, Min.scale 0.2%

Salinity Refractometer

MASTER-S28α Cat.No.2481 MASTER-S28M

Accuracy: $\pm 0.2g/100g *\pm 0.1g/100g (10 to 30°C)$ Range: Sodium chloride 0.0 to 28.0g/100g Min.scale 0.2g/100g

Size and weight: 3.2×3.4×20.3cm, 105g





Cat.No.2483





Brix & Salinity Refractometer

MASTER-BX/S28M Cat.No.2484

Size and weight: 3.2×3.4×20.3cm, 105g







Wide

Brix range

Milky sample Refractometer

Min.scale 1.0%

Min.scale 0.5%

Brix 0.0 to 53.0% Min.scale 0.5%

Ranae

Accuracy: ±0.5% *±0.25% Size and weight: 3.2×3.4×16.8cm, 130g

Water Resistant &

High Temperature Refractometer

Size and weight: 3.2×3.4×16.8cm, 130g

MASTER-53S

MASTER-500

Cat.No.2355

Cat.No.2363

Cat.No.2612







For small-volume measurement

Brix 0.0 to 90.0%

Brix 0.0 to 53.0%

Refractive Index (RI)

1.435 to 1.520

 Optimized for measuring concentrations (Brix) of plant Only a small amount of liquid is needed for measurement.
Perfectly apt to measure fruit juices and more.

Ranae

Vegetable & Fruit Refractometer

MASTER-AGRI Cat.No.2462

Size and weight: 3.2×3.4×16.8cm, 130g



Refractive

nD Refractometer

Range Min.scale 0.001

MASTER-RI Size and weight: 3.2×3.4×16.8cm, 130g





[1] **Propylene glycol** 0 to 70%, Temp 0 to -50℃ Min.scale 5%, 5℃

[2] Ethylene glycol 0 to 70%, Temp 0 to -50°C Min. scale 5%, 5°C

MASTER-BR Cat.No.2930

Size and weight: 3.2×3.4×16.8cm, 90g

Coolant Refractometer



Calibration solutions on Page 51

CATAGO HAND-HELD REFRACTOMETER

<Special Scales>

Battery Coolant



Battery Coolant Refractometer

Cat.No.2931 Cat.No.2932 MASTER-BC/BCF Size and weight: 3.2×3.4×20.3cm, 105g





12.0 to 30.0%

(honey moisture)

ATC & Water Resistant Honey Refractometer

Min.scale 0.2%

MASTER-HONEY Cat.No.2524 Size and weight: 3.2×3.4×16.8cm, 90g



OTHER HAND-HELD REFRACTOMETER

Min.scale Min.scale [1] 5°C [2] 5°C [3] 0.01 [1] 10°F [2] 10°F [3] 0.01

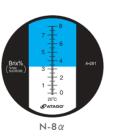
<Brix Scale>



Brix 0.0 to 8.0%

Refractometer

 $N-8\alpha$ For Low concentration Cat. No. 2360 Size and weight: 4×4×21cm, 260g





Refractometer

Min.scale 0.1%

HSR-500

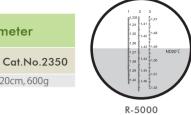
Cat.No.2340 Size and weight: 4×4×20cm, 600g





Refractive Index (nD) 1.333 to 1.520 (3steps)

R-5000 Size and weight: 4×4×20cm, 600g





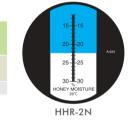
12.0 to 30.0% Min.scale 0.1% (honey moisture)

HHR-2N Cat.No.2522

Honey Refractometer

nD Refractometer

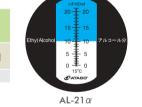
Size and weight: 4×4×17cm, 260q



Ethyl Alcohol Concentration Min.scale 0.2% 0.0 to 21.0% (ml/100ml) Resolution 0.1%

Alcohol Refractometer

Cat.No.2361 Size and weight: 4×4×21cm, 260g



Brix 0.0 to 18.0% Refractive Index (RI) Min.scale 0.0005% Size and weight: 10×17.3×21.5cm, 910g 1.3300 to 1.3605

Desk Top Refractometer

Min.scale 0.2% T3-BX/RI Cat.No.2745





Calibration solutions on Page 51

DPH/DEC Waterproof. Ideal for Outdoor Use!



Measurement Method

2. Dip the electrode into

3. Measurement value is

displayed.

Optional Accessories

1. Press the power button.

Buffer solution for DPH-2

Part No.	Part Name	Contents
RE-99210	<buffer for="" meter="" ph="" solution=""> pH 4.01</buffer>	Approx. 500ml
RE-99212	<buffer for="" meter="" ph="" solution=""> pH 7.00</buffer>	Approx. 500ml
RE-99214	<buffer for="" meter="" ph="" solution=""> pH 10.01</buffer>	Approx. 500ml

Standard solution for DEC-2

Part No.	Part Name	Contents
RE-99205	<standard ec="" for="" meter="" solution=""> 12.9mS/cm</standard>	Approx. 500m



Digital pH Meter

DPH-2		Cat.No.4320

Measurement range	0.0 to 14.0pH
Resolution	0.1pH
Measurement accuracy	±0.1pH (2.0 to 12.0pH)
Measurement temperature	0.0 to 50.0°C (ATC)
Calibration	3 points (4.0, 7.0 and 10.0)
Power supply	4 x watch batteries (LR44)
International protection class	IP67 Water resistant
Dimensions and weight	4.5×3.0×16.3cm, 90g

Digital EC Meter

DFC-2 Cat.No.4340

	DLC-2	Gui (G. 16 16
	Measurement range	Conductivity 0.00 to 19.90mS/cm
	Resolution	Conductivity 0.10mS/cm (The second decimal place remains '0'.)
	Measurement accuracy	Conductivity ± 0.20 mS/cm (At 0.0 to 10.0mS/cm) ± 0.40 mS/cm (At 10.10 to 19.90mS/cm)
	Measurement temperature	0.0 to 50.0℃ (ATC)
	Calibration	0.71g/100g saline solution
	Power supply	4 x Watch batteries (LR44)
	International protection class	IP67 Water resistant
	Dimensions and weight	4.5×3.0×16.3cm, 90q

@ATAGO SOIL MOISTURE METER

PAL-Soil

Save on Time, Labor, and Material.



Construction / Irrigation

A measurement only takes 10 minutes whether out in the fields or in the lab.



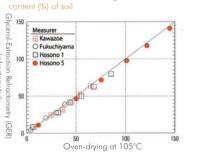
What is gravimetric soil moisture?

As defined by ISO 16586:2003, soil quality is the water content % of soil expressed by mass (weight). It is the mass of water relative to the mass of oven-dried soil. Soil is dried in an 110°C±5°C oven.

*This measurement method was developed by Professor Wada at Kyushu University and has proven to have a strong correlation with ISO 16586:2003.

$$w = \frac{Ma - Mb}{Mb} \times 100$$

- w = Gravimetric soil moisture (%)
- Mb = Mass of soil after drying in the oven
- Ma = Mass of soil before drying in the oven Ma-Mb = Mass of water in soil



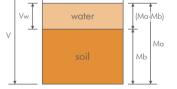
method for determination of gravimetric water

What is volumetric soil moisture?

It is the water content % of soil expressed by volume. It is the volume of water relative to the total volume of a soil sample. A sand-pouring cylinder is commonly used. The PAL-Soil calculates the water content of soil by measuring a decline in the refractive index of glycerin after it is mixed with water at the 5:3 ratios. It utilizes the water-absorbing properties of glycerin.



• q = Volumetric soil moisture (%)



Soil Moisture

air

Pocket Soil Moisture Meter

PAL-Soil

Cat.No.4571

I AL-30II		Cd1.110.4371
Measurement range	Gr: 0 to 200%	Vo:0 to 100%
Resolution	Gr: 1%	Vo : 1%
Measurement accuracy	Gr: ±2% (0 to 40%), ±5% (41 to 100%)	Vo: (Repeatability) ±1% (0 to 60%), ±2% (61 to 100%)
Measurement temperature	Gr: 10 to 40°C (ATC)	Vo: 10 to 40°C (ATC)
Ambient temperature	10 to 40°C	
Power supply	2×AAA Batteries	
International protection class	IP65 Water resistant	
Dimensions and weight	5.5×3.1×10.9cm, 100g	

Gr = Gravimetric soil moisture Vo = Volumetric soil moisture

Calibration solutions on Page 51

@ATAGO WINE REFRACTOMETER

Wine

- Grape growers
- Wine cooperatives (sorting grape must)
- Wineries (purchasing grape must)
- Buyers for grape must

Digital Wine Refractometer

WM-7

Cat.No.3415





Scales	Measurement range	Resolution	Measurement accuracy
[1] Brix (determined by ICUMSA)	0.0 to 45.0%	0.1%	±0.1%
[2] T.A. 1990	0.0 to 26.0%	0.1%	±0.2%
(Titre Alcoometrique established in 1990)		
[3] T.A.1971	0.0 to 25.0%	0.1%	±0.2%
(Titre Alcoometrique established in 1971)		
[4] Oe (GER) (Oechsle used in Germany)	0 to 240°	1°	± 1°
[5] Oe (Oechsle)	0 to 240°	1°	± 1°
[6] KMW (or Babo)	0.0 to 40.0°	0.1°	±0.2°
[7] Baume	0.0 to 21.0°	0.1°	±0.2°
Measurement temperature	5 to 40°C (ATC	2)	
Ambient temperature	5 to 40°C		
Measurement time	3 seconds		
Power supply	006P Dry batte	ery (9V)	
International protection class	IP64 Water res	istant	
Dimensions and weight	17×9×4cm, 3	300a	

Refractometers can effectively estimate the alcohol content in finished wine.

Refractometers are used to measure the sugar content of grape must before fermentation. During fermentation, sugars in grape must are converted into alcohol. Pre-fermentation Brix readings are a reliable indicator for the finished alcohol level. Although Brix is a popular sugar scales for winemakers worldwide, there are other scales for measuring grape must. The WM-7 Digital Wine Refractometer is equipped with 7 scales to satisfy the need of end-users in different countries and regions to meet various standards.

Digital Hand-held "Pocket" Wine Refractometer



PAL-79S Cat.No.4479 PAL-80S Cat.No.4480 PAL-83S Cat.No.4483

PAL-84S Cat.No.4484

PAL-86S Cat.No.4486

PAL-875 Cat.No.4487

Brix Scale Model PAL-1 P.17

Model	Cat.No.	Scale	Measurement range	Resolution	Measurement accuracy
PAL-79S	4479	T.A. 1990	0.0 to 26.0%	0.1%	±0.2%
PAL-80S	4480	T.A. 1971	0.0 to 25.0%	0.1%	±0.2%
PAL-83S	4483	KMW (or Babo)	0.0 to 40.0°	0.1°	±0.2°
PAL-84S	4484	Baume	0.0 to 21.0°	0.1°	±0.2°
PAL-86S	4486	Oe (GER)	0 to 240°	1°	±1°
(Dual Sc	ale)	Brix	0.0 to 53.0%	0.1%	±0.2%
PAL-87S	4487	Oe (Oechsle)	0 to 240°	1°	±1°
(Dual Sc	ale)	Brix	0.0 to 53.0%	0.1%	±0.2%

Measurement temperature	10 to 40°C (ATC)
Ambient temperature	10 to 40°C
Measurement time	3 seconds
Power supply	2×AAA Batteries
International protection class	IP65 Water resistant
Dimensions and weight	5.5×3.1×10.9cm, 100g

ATC & Water Resistant Wine Refractometer

MASTER-TA Cat.No.2590 MASTER-OE Cat.No.2591 MASTER-GOE Cat.No.2592 MASTER-KMW Cat.No.2593 MASTER-BAUME Cat.No.2594



Wine Refractometer

MASTER-P/TA Cat.No.2600 MASTER-P/OE Cat.No.2601 MASTER-P/GOE Cat.No.2602 MASTER-P/KMW Cat.No.2603 MASTER-P/BAUME Cat.No.2604



Scale	Mo	del
T.A.1990 / Brix	MASTER-TA	MASTER-P/TA
Oe (Oechsle) / Brix	MASTER-OE	MASTER-P/OE
Oe (GER) / Brix	MASTER-GOE	MASTER-P/GOE
KMW (or Babo) / Brix	MASTER-KMW	MASTER-P/KMW
Raume / Brix	MASTER-RALIME	MASTER-P/RALIA



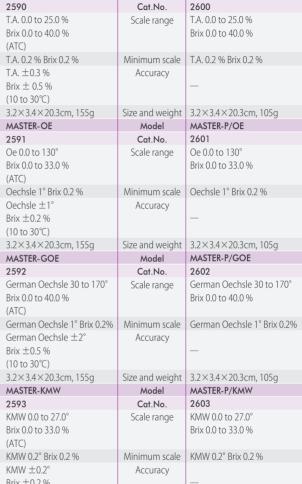








	MASTER-TA
	2590
	T.A. 0.0 to 25
	Brix 0.0 to 40
A=31	(ATC)
T.A. (% vol ak. pros.)	T.A. 0.2 % Bri
ZO°C STAMOTUA	T.A. ±0.3 %
	Brix \pm 0.5 %
	(10 to 30°C)
	3.2×3.4×20
	MASTER-OE



MASTER-P/TA



RMW 0.0 to 27.0° Brix 0.0 to 33.0 % (ATC)	Scale range	Brix 0.0 to 33.0 %
KMW 0.2° Brix 0.2 %	Minimum scale	KMW 0.2° Brix 0.2 %
KMW $\pm 0.2^{\circ}$ Brix $\pm 0.2\%$ (10 to 30°C)	Accuracy	_
3.2×3.4×20.3cm, 155g	Size and weight	3.2×3.4×20.3cm, 105g
MASTER-BAUME	Model	MASTER-P/BAUME
2594	Cat.No.	2604
Baume 0.0 to 21.0° Brix 0.0 to 40.0% (ATC)	Scale range	Baume 0.0 to 21.0° Brix 0.0 to 40.0%
Brix 0.0 to 40.0%	Scale range Minimum scale	
Brix 0.0 to 40.0% (ATC)	J	Brix 0.0 to 40.0%
Brix 0.0 to 40.0% (ATC) Baume 0.2° Brix 0.2% Baume ±0.3° Brix ±0.5%	Minimum scale Accuracy	Brix 0.0 to 40.0%

@ATAGO ACIDITY METER

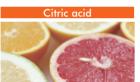
PAL-ACID Series

PAL-ACID1 (Test Kit) Cat.No.4651

PAL-ACID2 (Test Kit) Cat.No.4652



Citric acid



Grapefruit 12.
Pineapple · · · · · 7.
Navel orange ····· 6.
Apple 2.
Tomato juice 3.3~4.

*PAL-ACID1 (Unit only) Cat.No.4641

Measurement range	Citric acid concentration (total - citrus
ivieasurement range	acidity conversion [g/ ℓ]) 1.0 to 40.0 (g/ ℓ)
Resolution	0.1 (g/l)
Repeatability	1.0 to 20.0 (g/ ℓ) \pm 0.5 (g/ ℓ)



Totals Add 15~40.0 pg	
START (ZERO) PAL-ACID2 PAGAGE Total Acidny Meter	

Grapes (Delaware) ···	5.9
Grapes (Kyoho) ·····	4.7
Red wine (Sangiovese)5.3
Red wine (Cabernet Sauvignor	n) ··· 4.9~6.5
White wine (Chardonnay)	···· 5.0~7.3
Grape juice ·····	····· 2.8~5.4
★PAL-ACID2 (Unit only)	Cat.No.4642

Tartaric acid Grapes. Wine

Grapes (Pione)

Measurement range	Tartaric acid concentration (total - tartaric acidity conversion $[g/\ell]$) 1.0 to 40.0 (g/ℓ)
Resolution	0.1 (g/ℓ)
6	1.0 to 20.0 (g/ ℓ) \pm 0.5 (g/ ℓ)

20.1 to 40.0 (g/ ℓ) \pm 1.0 (g/ ℓ)

Measurement Method



with the quinone reagent.













2. Fill the sample stage with the mixture, put the metal anti-volatile cover on, and then press the START key.

Resolution Repeatability

3.The acid content is displayed in grams per liter.

@ATAGO ACIDITY METER

Compact Design Ideal for Portable Use





Lactic acid





*PAL-ACID3 (Unit only) Cat.No.4643

Measurement range	Latcic acid concentration (total - lactic acidity conversion $[g/\ell]$) 1.0 to 45.0 (g/ℓ)
Resolution	0.1 (g/l)
Repeatability	1.0 to 20.0 (g/ ℓ) \pm 0.1 (g/ ℓ) 20.1 to 45.0 (g/ ℓ) \pm 2.0 (g/ ℓ)

The kit comes complete with 10 bottles of quinone reagent solutions (5ml each), a micropipette, 10 micropipette tips, 10 disposable plastic pipettes, 1 bottle of calibration solution, an anti-volatile cover, and 2 AAA batteries.

Consumables -

Part No.	Part Name	Contents
RE-79401	Micropipette	
RE-130002	Calibration solution	
RE-99432	Quinone reagent solution	10 pcs
RE-99430	Quinone reagent solution	20 pcs
RE-99431	Quinone reagent solution	50 pcs

One pipette tip per bottle is included.

Docket













ine Vinegar · · · · · 12.3	
Ilsamic Vinegar · · · · 15.2	
Quadruple dilution	

★PAL-ACID4 (Unit only) Cat.No.4644

Measurement range	Acetic acid concentration (total - acetic acidity conversion [g/ ℓ]) 1.0 to 25.0 (g/ ℓ)
Resolution	0.1 (g/ℓ)
Repeatability	±0.2 (g/ℓ)

Common Specifications

Measurement temperature	10 to 40°C (ATC)
Ambient temperature	10 to 40°C
Standard accessories	• Micropipette : RE-79401
	Calibration solution : RE-130002
	• Quinone reagent solution 10 pcs : RE-99432
Power supply	2×AAA Batteries
Dimensions and weight	5.5×3.1×10.9cm, 100g



Because of the difference in measurement principles, readings from the PAL-ACID may not match up exactly with readings by titration. However, when a linear correlation exists between readings by the 2 methods, the Offset feature can be used to multiply/subtract/add a fixed value to the PAL-ACID readings so that it displays readings that are in agreement with titration readings.



CATAGO SALT METER

PAL-ES2&3/ES-421

Eco-friendly and Cost-effective Salinity Measurement.

Why choose ATAGO Salt meter?

- **1** Fast Results are displayed within 3 seconds.
- **2** Easy measurement Just press the START key.
- **3 Easy calibration** Clean the sensor and press the ZERO key.
- No more varied readings caused by user interpretation. **5** Extremely water resistant
- The whole unit can be cleaned under running water.*
- 6 Automatic Temperature Compensation Reliable for any samples, hot or cold.

*Applicable only for the PAL-ES2 and PAL-ES3.





Measurement Method



1. Apply 2-3 drops onto



2. Press the START key.

3. Measurement value is displayed in 3 seconds.

The ultra-portable PAL-ES2 and ES3 are perfect for those on the go. Their high performance shines even in a rugged environment, such as a busy kitchen and

production line.

Digital Hand-held "Pocket" Salt Meters (Conductivity Method)

	PAL-ES2	Cat.No.4232	PAL-ES3	Cat.No.4233
Measurement method	Conductivity method		Conductivity method	
Measurement range	0.00 to 5.0% (g/100g) of salt concentra	tion	0.0 to 3.3% (g/100ml) salt concentration to 10% by weight with distilled water be automatically multiply readings by 10 to	efore measuring. Unit will
Measurement accuracy	Displayed value $\pm 0.05\%$ (for salt concentration of 0.00 to 1.00%) Relative precision \pm less than 5% (for salt concentration of 1.01 to 5.0%))	Displayed value ±0.6g/100ml Relative precision ±less than 6% (for measurement value of 10 to 33.0g/1	00ml)
Resolution	0.01% for salt concentration of 0.00 to 2 0.1% for salt concentration of 3.0 to 5.0		0.1g/100ml	
Measurement temperature	10 to 40°C (ATC)		10 to 40°C (ATC)	
Power supply	2×AAA Batteries		2×AAA Batteries	
International protection class	IP65 Water resistant		IP65 Water resistant	
Dimensions and weight	5.5×3.1×10.9cm, 100g		5.5×3.1×10.9cm, 100g	



Measurement method

Measurement accuracy

Measurement range

Resolution

Digital Salt Meters (Conductivity Method)

The ES-421 is compact, yet feels substantial and secure on the desk. It serves as a perfect compliment to conventional titration methods, reducing reagent costs and contamination risk.

Cat.No.4210

ES-421

Conductivity method 0.00 to 10.0% (g/100g) of salt concentration

Displayed value ± 0.05%

(for salt concentration of 0.00 to 0.99%) Relative precision \pm less than 5% (for salt concentration of 1.00 to 10.0 %) Example 1: Solution of salt (3% of salt content)

 $(3.0 \times \pm 0.05) = \pm 0.15$ (measurement precision $\pm 0.15\%$) Example2: Solution of salt (10% of salt content)

 $(10.0 \times \pm 0.05) = \pm 0.5$ (measurement precision $\pm 0.5\%$) 0.01% for salt concentration of 0.00 to 2.99%

0.1% for salt concentration of 3.0 to 10.0% Measurement temperature 10 to 40°C (ATC)

006P Dry battery (9V) Power supply International protection class IP64 Water resistant Dimensions and weight 17×9×4cm, 300g



Measurement range	0.0 to 7.0 /0 (g/ 100g)
	of salt concentration
Resolution	0.01% (0.00 to 1.99%)
	0.1% (2.0 to 7.0%)
Measurement accuracy	±0.1% (0.00 to 2.0%)
	Relative precision $\pm 5\%$ (2.1 to 5.0%)
	Relative precision $\pm 10\%$ (5.1 to 7.0%)
Power supply	2×AAA Batteries

Power supply International protection class IP65 Water resistant

5.5×3.1×10.9cm, Dimensions and weight 100g(Main unit)

Commonly Measured Food Samples

Soup stock, brine

The second secon	
Aiso soup0.9	Soup stock 1.9
egetable cooking water · · · 1.0	Brine 2.9
asta cooking water1.0	Ayran4.9



Sauces

Gravy 0.8 White sauce 0.9 Jeemi-glace 1.1 Jests sauce 1.2 Jeressing 1.7 Jector 2.0 Jeak sauce 2.0 Jetchup 3.0 J	Sushi vinegar 5.2 Noodle dipping sauce 5.8 Soy sauce dressing 6. Kimuchi paste 6. Habanero sauce 6.8 Broad bean butter 7.0 Oyster sauce 9.4 Bean paste 11.0 Soy sauce 13.0 Fish sauce 21.0
oups	



oup base for hot pot . 0.8	Noodle soup
linestrone soup1.2	Tom yam kung
otage1.2	Curry·····



Butter, cheese

Butter0.1	Emmental1.1
Mozzarella0.7	Brie 1.8
Gouda0.9	Gorgonzola3.6



Meats	Fish
Sausage0.8	Sardine1.0
Ham1.1	Salmon2.4
Salami1.6	Salmon roe 2.8
Bacon1.7	Salted fish viscera 3.2
Prosciutto3.2	Anchovy10.0



Pickles Pickle.

Snacks

FICKIE	Olive
Sauerkraut2.1	Pickled radish 3.6
Kimuchi2.2	Preserved vegetable · · 14.3

..1.4 Crackers...



Optional Accessories

Part No.	Part Name	NaCl Concentration	Contents
RE-120250	2.50% NaCl Solution AB250 (for PAL-ES2, ES3 calibration)	2.50 ±0.05g/100g	Approx.5ml
RE-120284	2.84% NaCl Solution AB284 (for ES-421 calibration)	2.84 ±0.05g/100g	Approx.5ml

*Shelf life of these solutions is 6 weeks



@ATAGO DIP-TYPE REFRACTOMETER

PEN-PRO

Dip It Right In. One Step Closer to Maximum Efficiency.

NEW Measurement temperature up to 100°C

Extremely water resistant (IP65)

External Light Interference (ELI) → See P.16

 Automatic Temperature Compensation (ATC) Calibration with water only

Measurement in 2 seconds

Light & compact, 70g

• Quick & easy cleanup!



Use it to stir inhomogenous samples while taking measurements.



Once the START key is pressed, measurements are taken every second.

Easy and Simple Operation









ded operation	Measurement range	Brix 0.0 to 85.0%
	Resolution	Brix 0.1%
	Measurement accuracy	Brix ±0.2%
	Measurement temperature	10 to 100°C (ATC)
	Ambient temperature	10 to 40℃
	Power supply	1×AAA alkaline battery
	International Protection class	IP65 Water resistant (Prism head: IP67)
	Dimensions and weight	16×3.8×1.8cm, 70g
-1		

Digital Hand-held "PEN" Refractometer

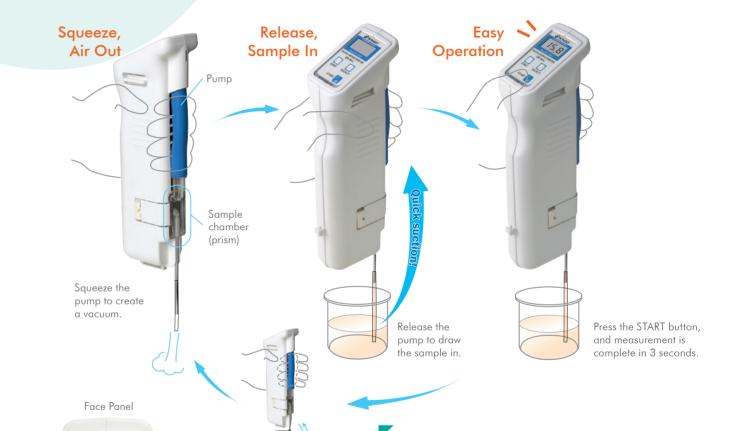
PEN-PRO Cat.No. 3730

Measurement range	Brix 0.0 to 85.0%
Resolution	Brix 0.1%
Measurement accuracy	Brix ±0.2%
Measurement temperature	10 to 100°C (ATC)
Ambient temperature	10 to 40℃
Power supply	1×AAA alkaline battery
International Protection class	IP65 Water resistant (Prism head: IP67)
Dimensions and weight	16×3.8×1.8cm, 70g

⊘ATAGO SUCTION-TYPE REFRACTOMETER

QR-Brix

Single-handed Operation without Contact.



Squeeze & Release **Easy Cleaning**

Digital Suction-type Refractometer QR-Brix Cat.No.3353

Measurement range Brix 0.0 to 55.0% Temp 5 to 40°C Resolution Brix 0.1% Temp 0.1℃ Measurement accuracy Brix $\pm 0.2\%$ Temp $\pm 1^{\circ}$ C (with sucrose solution) Measurement temperature 5 to 40°C (ATC) 5 to 40°C Ambient temperature 006P Dry battery (9V) Power supply International Protection class IP64 Water resistant Dimensions and weight 7×4×21cm (excluding nozzle), 300g The maximum possible length of nozzle: 13cm



15.8

Cat.No.3478

@ATAGO DIGITAL REFRACTOMETER

Palette Series

Timeless Quality and Performance. Unfailing Reliability.

- High accuracy (±0.1%) available in a compact model
- 3 user-programmable scales available
- Convenient temperature display
- Automatic Temperature Compensation (ATC)
- External Light Interference (ELI) P.16
- 2-vear warranty

<Brix Scale>

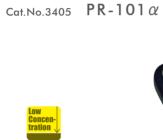
Low Concentration



 $PR-32\alpha$

0.0 to 32.0% Brix. Suitable for coffee, wort.

fresh fruits, metal working fluids, and more.







ACC: ±0.1% TMP: 5 to 40°C (ATC) 0.0 to 45.0% Brix. Suitable for sauces.

RNG: Brix 0.0 to 45.0%

Cat.No.3442

Wide Range

High Concentration

soups, jellies, soft drinks, and more.

$PR-201\alpha$



RNG: Brix 0.0 to 32.0%

TMP: 5 to 40°C (ATC)

RNG: Brix 0.0 to 60.0% ACC: ±0.1% 0.0 to 60.0% Brix. Suitable for a wide TMP: 10 to 40°C (ATC) range of food, beverages, chemicals,

45.0 to 90.0% Brix. Suitable for syrups, jam, jellies, and more



RNG: Brix 45.0 to 90.0% ACC: $\pm 0.1\%$ TMP: 10 to 40°C (ATC)

<Special Scales>

Refractive Index

PR-RI



RNG · Refractive Index 1.3306 to 1.4436 ACC: ± 0.0002 (Water at 20°C)

Refractive Index. Suitable for TMP: 5 to 45°C various raw materials and RES: 0.0001 chemicals.

Ethyl Alcohol



Cat.No.3480

PET-109

0.0 to 45.0% ethanol concentration. Commonly used as a fuel (additive), antiseptic, and solvent.

Ethyl alcohol(v/v)range model is available. Contact ATAGO for more details.

RNG: Ethyl alcohol 0.0 to 45.0% (W/W) ACC: $\pm 0.5\%$ (0 to 30%)

TMP: 10 to 35°C (ATC)

RES: 0.1% **Concentration of about 40%, ±0.8% Concentration of about 45%, $\pm 1.2\%$

Dimethylformamide

PR-40DMF

RNG: Dimethylformamide 0.0 to 40.0% (W/W)

0.0 to 40.0% DMF concentration. Used in the production of plastics, adhesives, fibers, and surface coatings.

ACC: ±0.3%

RES: 0.1%

TMP: 5 to 40°C (ATC) in aquaculture.

Isopropyl Alcohol

PR-60PA

0.0 to 50.0% hydrogen

peroxide concentration.

Popular disinfectant in the

food and dairy industries.

PR-50HO

RNG: Isopropyl alcohol 0.0 to 60.0% (W/W) ACC: $\pm 0.5\%$ (0 to 30%)

ACC: $\pm 0.5\%$

RES: 0.1%

TMP: 5 to 40°C (ATC)

Hydrogen Peroxide

TMP: 10 to 35°C (ATC) 0.0 to 60.0% IPA concent-

ration. Commonly used as a solvent, sanitizer, and preservative in labs.

*Concentration of about 40%, ±0.8% Concentration of about 60%, ±1.6%

RNG: Hydrogen peroxide 0.0 to 50.0% (W/W

Salinity

PR-100SA

Salnity of seawater. An important parameter

RNG: Salinity 0 to 100%

ACC: $\pm 2\%$ TMP: 5 to 40°C (ATC)

RES: 1‰

Reference

RNG Measurement range ACC Measurement accuracy TMP Measurement temperature

Common Specifications

Ambient temperature Power supply International Protection class IP64 Water resistant

5 to 40°C 006P Dry battery (9V) Dimension and weight 17×9×4cm, 300g

Calibration solutions on Page 43

Calibration solutions on Page 43

and industrial products.



@ATAGO IMMERSION REFRACTOMETER

PAN-1

Never Miss a Change with Real-time Readings.

NEW No special equipment is needed for the set-up.

- Metal-working fluids
- Water-based cleaning fluids
- Food

Measurement Method

①Submerge the prism



2 Press the Start key.



16,0 readings are taken every 30 seconds and displayed in the order of Brix, tem-

taken every 30

- - - -

16,0

ture **80.0** c

seconds.

Installation Example



Automatic continuous measurement!

Once START is pressed, the unit continues to take measurements every 30 seconds.

Simply clip the unit on the side of a container or pot!

No special equipment is needed for the set-up.

Rugged construction for reliable long-term performance!

The immersed part is made of SUS 316L stainless-steel.

Digital Immersion Refractometer

PAN-1

Cat.No.3596

Dimensions and weight 8×7.2×30cm, 630g

Digital Immersion Refractometer

PAN-1(M) Cat.No.3597

> Dimensions and weight 8×7.2×40cm, 660a

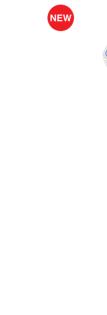
Digital Immersion Refractometer

PAN-1(L)

Cat.No.3598

Dimensions and weight 8×7.2×60cm, 730g





Choose from 3 Options the Length Best Suited for Your Application.

Common Specifications

Micasarciniciti farige	DITA 0.0 to 12.070 Terrip 10.0 to 55.5 C
Resolution	Brix 0.1% Temp 0.1℃
Measurement accuracy	Brix ±0.2% Temp ±0.5℃
Measurement temperature	10 to 95°C (ATC)
International Protection class	IP67 Water resistant (Display : IP65)
Ambient temperature	10 to 45℃
Power supply	1×Size D alkaline battery
	Compatible with LSD NiMH
Battery life	2 months (when an alkaline battery is used)
Dimensions and weight	8×30×7.2cm, 630g



@ATAGO IN-LINE REFRACTOMETER

Series Simplicity at Its Best. Powerful and Versatile Process Measurement.

In-line Brix Monitor $CM-800\alpha$

Cat.No.3564

In-line Brix Monitor CM-780N

Cat.No.3561



This new addition to the CM series is compatible with the PRM-100 lpha fittings. Fittings are available in a wide variety of shapes and sizes. The accuracy is $\pm 0.1\%$ across the entire range of 0-80% Brix.

Measurement scale	Brix (ATC according to the sample liquid)
Measurement range	Brix 0.0 to 80.0%
Resolution	Brix 0.01 or 0.1 (With an option to display measurements between 0.00 and 9.99% to the 2nd decimal place)
Measurement accuracy	Brix ±0.1%
Measurement temperature	5 to 100°C (ATC)
Wetted parts temperature	-30 to 150℃
Ambient temperature	5 to 40°C
Output method	RS-232C, DC 4 to 20mA
Wetted parts materials	Prism : Sapphire Prism stage : SUS316
International Protection class	IP64 Water resistant
Power supply	DC24V
Dimensions and weight	16×17×11cm, 2.4kg

α series Fitting Options P.53

This simple, economical, and straight-forward model has a wide variety of applications - from cleaning solutions and coolants to food and beverages.

Measurement scale	Brix (ATC according to the sample liquid)
Measurement range	Brix 0.0 to 78.0%
Resolution	Brix 0.1%
Measurement accuracy	Brix ±0.2%
Measurement temperature	5 to 100°C (ATC)
Ambient temperature	5 to 40°C
Output method	RS-232C, DC 4 to 20mA
Wetted parts materials	Prism : Sapphire
	Prism stage : SUS316
International Protection class	IP64 Water resistant
Power supply	DC24V
Accessory	Power input cable (1m)
Dimensions and weight	16×17×11cm 1.8kg

In-line Ethylene Glycol Monitor CM-780N-EG Cat.No.3544



The CM-780N-EG is specially designed for in-line concentration measurements of ethylene glycol solutions used as coolants, brine, anti-freeze, and de-icing fluids. It also has a secondary scale for the freezing point.

Measurement scale	E.G. (ATC)
Measurement range	E.G. 0.0 to 90.0%, Freezing point 0 to -50° C,
	Temperature 5 to 100°C
Resolution	E.G. 0.1%, Freezing point 1℃,
	Temperature 1°C
Measurement accuracy	E.G. $\pm 0.4\%$, Freezing point $\pm 1^{\circ}$ C,
	Temperature ±1℃
Measurement temperature	5 to 100°C (ATC)
Ambient temperature	5 to 40℃
Output method	RS-232C, DC 4 to 20mA
Wetted parts materials	Prism : Sapphire
	Prism stage: SUS316
International Protection class	IP64 water resistant
Power supply	DC24V
Accessory	Power input cable (1m)
Dimensions and weight	16×17×11cm, 1.8kg

Optional Accessories





AD-32 (AC100V) AD-33 (AC110-120V) AD-34 (AC220-240V)

CM-780N CM-780N-EG $CM-800\alpha$



Special Order Options

VARIVENT® is a registered trademark of GEA Tuchenhagen

Stand

the CM-780N and the AC adapter.

*Contact ATAGO if you are interesting in using the CM series to measure other types of solution.

Calibration solutions on Page 51

PATAGO IN-LINE REFRACTOMETER

In-line Brix Monitor

CM-BASE(A) CM-BASE(D) Cat.No.3593 Cat.No.3594



Easy operation with only one cable for power supply and data output.

	CM-BASE(A)	CM-BASE(D)	
Measurement scale	Brix (ATC according to the sample liquid)		
Measurement range	Brix 0.0 to 33.0%		
Resolution	Brix 0.1%		
Measurement accuracy	Brix ±0.5% , Temperature ±2.0°C		
Measurement temperature	10 to 50°C (ATC)		
Ambient temperature	10 to 40°C		
Output method	DC 4 to 20mA	RS-232C	
International Protection class	IP64 Water resistan	t	
Dimensions and weight	9×9×59cm 860a		

Optional Accessories



Hose connector $12 \text{mm} \phi$



α series Fitting Options

PRM-100 α $CM-800\alpha$

Fi	itting C)ptions
IDF/ISO clamp union (ferrule)	1S 2S 3S	
IDF/ISO screw union (screw)	1S 2S 3S	
JIS Flange	25A 40A 65A	
IDF/ISO clamp union (ferrule)	1S 2S 3S	
IDF/ISO screw union (screw)	1S 2S 3S	
JIS Flange	25A 40A 65A	

Inner Diameters

1S : 23.0mm 2S:47.8mm 3S : 72.3mm 25A:28.4mm 40A:43.0mm

65A:70.3mm

@ATAGO IN-LINE REFRACTOMETER

PRM

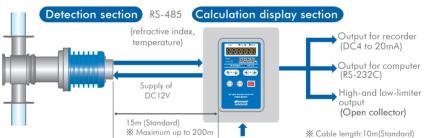
Dimensions and weight

Stay a Step Ahead of Danger with In-line Process Refractometer.

In-line Refractometer PRM-100 α Cat. No. 3574

This premium model features lab-grade accuracy across the full range of refractive index. Brix. or user-defined concentration scale. Data can be transmitted to a PLC for system automation.





Measurement range Refractive Index (nD) 1.32000 to 1.55700. Brix 0.00 to 100.00% Refractive Index (nD) 0.0001 or 0.00001, Brix 0.1% or Brix 0.01% (by selection) Resolution Measurement accuracy Refractive Index (nD) ±0.00010, Brix±0.05% Measurement temperature 5 to 100°C (Clean-in-process (CIP) up to 130°C for no more than 30 minutes) Output method RS-232C, DC4 to 20mA Alarm output Open-collector output for high and low limit settings (alarm output) Materials in contact Prism: Sapphire Prism stage: SUS316 O-ring: Kalrez® with the solution Power supply AC100 to 240V. 50/60Hz International protection class Detection section: IP66, Calculation display section: IP65 Detection section: 10.8×26.6×10.8cm, 3.3kg

Calculation display section: 19.2×10×24cm, 3.3kg

Ultrasonic Cleaning Device (Optional)

US-1

Cat.No.9111

ATAGO representatives will advise according to your testing environment.







NAR-2T-LO

NAR-1T-LO

Cat. No.1227

Measurement Range: Refractive Index (nD)1.1500 to 1.4800 Measurement temperature 5 to 120°C

Custom Refractive Index Ranges Available

Special Order

Low Refractive Index

High Refractive Index

NAR-2T-HI

Cat.No.1228

Measurement Range: Refractive Index (nD)1,4700 to 1,8700 Measurement temperature 5 to 120°C

NAR-2T-UH

Cat. No. 1229

Measurement Range: Refractive Index (nD)1.7000 to 2.0800 Measurement temperature 5 to 120°C

Circulating constant temperature bath P.50

NAR/DR-A1 Series

Standard (Liquid Only)

NAR-1T LIQUID

Cat.No.1211

(PATAGO ABBE REFRACTOMETER



Refractive Index and Brix of liquid samples.

Standard (Liquid and Solid)

NAR-1T SOLID

Cat.No.1212



Refractive Index and Brix of liquid samples and solid samples, such as film and glass.

High Temperature

NAR-2T

Cat.No.1220



Compatible with a water/oil bath at a temperature as high as 120°C.

	NAR-1T LIQUID	Cat.No.1211	NAR-1T SOLID	Cat.No.1212	NAR-2T	Cat.No.1220
Measurement Range	Refractive Index (nD) 1.3000 Brix 0.0 to 95.0%	to 1.7000	Refractive Index (nD) 1.300 Brix 0.0 to 95.0%	00 to 1.7000	Refractive Index (nD) 1.3000 Brix 0.0 to 95.0%	to 1.7000
Minimum scale	Refractive Index (nD) 0.001,	Brix 0.5%	Refractive Index (nD) 0.00	1, Brix 0.5%	Refractive Index (nD) 0.001, I	Brix 0.5%
Measurement accuracy	Refractive Index (nD) ± 0.00	02, Brix ±0.1%	Refractive Index (nD) ± 0.0	0002, Brix ±0.1%	Refractive Index (nD) ± 0.000	02, Brix ±0.1%
Average dispersion value	_		nF-nC (to be calculated accord	ling to conversion table)	nF-nC (to be calculated according	g to conversion table)
Measurement temperature	5 to 50℃		5 to 50°C		5 to 120℃	
Thermometer accuracy	±0.2℃		±0.2℃		0 to 100°C···±0.2°C, 100 to	120°C···±0.5°C
Ambient temperature	5 to 40°C		5 to 40°C		5 to 40°C	
Power supply	AC100V to 240V, 50/60Hz		AC100V to 240V, 50/60Hz		AC100V to 240V, 50/60Hz	
Power consumption	5VA		5VA		5VA	
Dimensions and weight	13×18×23cm, 2.5kg (Main 10×11×7cm, 0.5kg (Therm		13×18×23cm, 2.5kg (Mai 10×11×7cm, 0.5kg (Ther		12×20×25cm, 5.8kg (Main 10×11×7cm, 0.5kg (Therm	

Original. Irreplaceable. A True Classic.

High Accuracy

NAR-3T

Cat.No.1230

NAR-4T

Cat.No.1240

Up to 1.8700 Refractive Index. Polymer samples

High Refractive Index

The most accurate of the series, thanks to the larger scale, high intensity lamp, and improved optical systems.

 $12 \times 31 \times 34$ cm, 9.0kg (Main unit)

10×11×7cm, 0.5kg (Thermometer)

NAR-3T Refractive Index (nD) 1.30000 to 1.71000 Refractive Index (nD) 1.4700 to 1.8700 Brix 0.00 to 95.00% Refractive Index (nD) 0.0002, Brix 0.1% Refractive Index (nD) 0.001 Refractive Index (nD) ± 0.0001 , Brix $\pm 0.05\%$ Refractive Index (nD) ± 0.0002 nF-nC (to be calculated according to conversion table) 5 to 50°C 5 to 50°C ±0.2℃ ±0.2℃ 5 to 40°C 5 to 40°C AC100V to 240V, 50/60Hz AC100V to 240V, 50/60Hz

and more.

13×18×23cm, 2.5kg (Main unit)

10×11×7cm, 0.5kg (Thermometer)

Calibration solutions on Page 51

Calibration solutions on Page 51

©ATAGO® ABBE REFRACTOMETER

Digital Display

DR-A1 DR-A1-Plus

Cat.No.1310



The DR-A1 features numeric displays of measured refractive index or Brix as well as temperature readings. Any potential user error from reading analog scale is eradicated. The DR-A1-Plus features a brighter field of view than its predecessor, the DR-A1, making it easier to measure inhomogeneous and/or dark samples.

Optional printers is: DP-63(C). Circulating constant temperature bath P.50

· · ·	. ,		
	DR-A1(-Plus)	Cat.No.1	1310(1311)
Measurement Range	Refractive Index (nD	1.3000 to 1.7100,	
	Brix 0.0 to 100% (ATC	is executed at 5 w	vithin 50°C)
Resolution	Refractive Index (nD	0.0001, Brix 0.1%	
Measurement accuracy	Refractive Index (nD	$)\pm 0.0002$, Brix ± 0).1%
Measurement temperature	5 to 50℃		
Thermometer accuracy	±0.2℃		
Ambient temperature	5 to 40°C		
Output	Printer and PC (via F	S-232C)	
Power supply	AC adapter (100 to 2	240V (50/60Hz) AC	input)
Power consumption	16VA		
Dimensions and weight	13×29×31cm 60k	g (Main unit)	

10.5×17.5×4cm, 0.7kg (AC adapter)

MULTI-WAVELENGTH

DR-M Series

Multi-wavelength (max.1,100nm)

DR-M2 Cat.No.1410
DR-M4 Cat.No.1414



Refractive index and Abbe number measurements are available at any wavelength between 450 and 1,100nm. Either measured refractive index or Abbe number along with the wavelength are displayed on the LCD.

* For measurement at wavelengths above 680nm the optional Near Infrared Ray Viewer is required.

Optional printers is : DP-63(B).
Circulating constant temperature bath P.50

Abbe Refractometers conforms to ASTM Standards (P.51)

Breaking the D-line Barrier. Endless Possibilities.

Multi-wavelength (max.1,550nm)

DR-M2/1550 Cat.No.1402 DR-M4/1550 Cat.No.1405



Refractive index and Abbe number measurements are available at any wavelength between 450 and 1,500nm. Either measured refractive index or Abbe number along with the wavelength are displayed on the LCD.

Optional printers is : DP-63(B).
Circulating constant temperature bath P.50

	DR-M2	Cat.No.1410	DR-M4	Cat.No.1414
Measurement range	Refractive	Index	Refractive	Index
	1.3278 to	1.7379 (450nm)	1.5219 to 1	1.9220 (450nm)
	1.3000 to	1.7100 (589nm)	1.4700 to 1	1.8700 (589nm)
	1.2912 to	1.7011 (680nm)	1.4545 to 1	1.8544 (680nm)
	1.2743 to	1.6840 (1,100nm)	1.4260 to 1	1.8259 (1,100nm)
Resolution	Refractive	Index: 0.0001, Abb	e number : 0).1
Measurement accuracy	Refractive	Index: ±0.0002		
	(With the	attached test piece	at 500 to 65	0nm)
Wavelength range	From 450 to 1100nm (with interference filters)			
	(For meas	urement at waveler	ngths ranging	g from 681 to
	1,100nm, the optional Near Infr		frared Ray Vi	iewer is required)
Measurement temperature	5 to 50℃			
Output	Printer			
Light source	Halogen lamp			
Power supply	AC100 to 240V 50/60Hz			
Dimensions and weight	13×29×3	1cm, 6.0kg (Main ur	nit)	
	15×33×1	1cm, 3.2kg (Power s	upply unit)	

	DR-M2/1550 Cat.No.1402	DR-M4/1550 Cat.No.1405	
Measurement range	Refractive Index	Refractive Index	
	1.3278 to 1.7379 (450nm)	1.5219 to 1.9155 (450nm)	
	1.3000 to 1.7100 (589nm)	1.4700 to 1.8700 (589nm)	
	1.2912 to 1.7011 (680nm)	1.4561 to 1.8544 (680nm)	
	1.2743 to 1.6840 (1,100nm)	1.4310 to 1.8259 (1,100nm)	
	1.2662 to 1.6759 (1,550nm)	1.4215 to 1.8136 (1,550nm)	
Resolution	Refractive Index: 0.0001, Abbe	number: 0.1	
Measurement accuracy	Refractive Index: ±0.0002		
	(With the attached test piece a	at 500 to 650nm)	
Wavelength range	From 450 to 1,550nm		
	(with interference filters)		
Measurement temperature	5 to 50°C		
Output	Printer		
Light source	Monochromatic light source d	evice Dimensions,	
	Weight and Power supply		
	22×30×20 to 30cm, 5.2kg AC200 to 240V, 50/60Hz		
Power supply	AC100 to 240V 50/60Hz		
Dimensions and weight 13×29×31cm, 6.0kg (Main unit)		it)	
	15×33×11cm, 3.2kg (Power s	upply unit)	

Measurement of birefringent samples

Measurement of birefringent (double refraction) materials requires an optional Polarizing Eyepiece (Part No. RE-1146). Double refraction measurements are available at wavelengths between 450 and 680nm. Contact us for more details.

EATAGO® Accessories

Circulating Constant Temperature Bath

60-C4

Cat.No.1922



A circulating water bath for precise temperature control of refractometers without Peltier.

Tank capacity	0.5 l
Temperature setting range	10 to 60°C (water)
Constant-temperature accuracy	±0.2℃
Power consumption	430VA
Power supply	AC 100 to 240V, 50/60Hz
Dimensions and weight	38×24×27cm, 11.0kg

RX series Compatibility with harsh chemicals

The wetted parts can be customized with materials that are resistant to corrosive chemicals, such as acids, bases, and solvents.



Sample stage

 Special coatings (PEEK, PTFE, etc.)

Custom materials

(Corrosion-resistant metal allovs)



Body case

•Special coatings

(PEEK, PTFE, etc.)



Cover plate

Custom materials

(PVC resin, fluorine resin, etc.)



Digital Printers

Intended models Power supply Power consumption Dimensions and weight			
	Intended models	Power supply Power consumption Dimensions and	weight

Thermal printers

DP-22	Cat.No.3013	SMART-1 before s/n 092830	DC9V from the refractometer	26VA	14×10×4cm, 390g
DP-RX	Cat.No.3121	RX-α series	DC9V from the refractometer	20VA	(main unit only)
DP-63	Cat.No.3118	RX-i series, DD-7, AP-300,SAC-i			
DP-63(A)	Cat.No.3134	SMART-1 S/No.092901-	AC adapter	13VA	17×16×7cm, 580g
DP-63(B)	Cat.No.3135	DR-M2, M4, M2/1550, M4/1550 S/No. 092101-	(Input voltage : AC100 to 240V)	ISVA	(main unit only)
DP-63(C)	Cat.No.3136	DR-A1, DR-A1-Plus			

■ Dot matrix printers

The state of the s					
DP-RD	Cat.No.3122	RX-9000 α , 7000 α after s/n 051301, RX-5000 α after s/n 052601, RX-5000 α -Plus, RX-5000 after s/n 080001, RX-5000 α -Bev, 007 α	AC adapter (Input voltage : AC100 to 240V)	7VA	11×18×9cm, 470g (main unit only)
DP-AD	Cat.No.3123	RX-i series, DD-7, AP-300	1		

@ATAGO Calibration

Sucrose Solutions (for Brix confirmation)

Standard Liquids Test Pieces



Sucrose Solutions

<Analog Hand-held, PAL, PR- α , NAR, RX series (excluding RX-007 α)>

Contents	Part Name	Part No.
Approx.5mℓ	10% Sucrose Solution (±0.03%)	RE-110010
Approx.5mℓ	20% Sucrose Solution (±0.03%)	RE-110020
Approx.5ml	30% Sucrose Solution (±0.03%)	RE-110030
Approx.5mℓ	40% Sucrose Solution (±0.04%)	RE-110040
Approx.5ml	50% Sucrose Solution (±0.05%)	RE-110050
Approx.5mℓ	60% Sucrose Solution (±0.05%)	RE-110060
for these solutions is 6 weeks	*Shelf life	

<High Accuracy (RX series)>

Part No.	Part Name	Contents
RE-111001	10% Sucrose Solution (±0.01%)	Approx.5ml
RE-112001	20% Sucrose Solution (±0.01%)	Approx.5ml
RE-113001	30% Sucrose Solution (±0.01%)	Approx.5ml
RE-114002	40% Sucrose Solution (±0.02%)	Approx.5ml
RE-115002	50% Sucrose Solution (±0.02%)	Approx.5ml
	*Shelf life for the	ese solutions is 10 days.

<Low concentration (RX series)>

	,	
Part No.	Part Name	Contents
RE-110250	0.25% Sucrose Solution (±0.005%)	Approx.5mℓ
RE-110500	0.50% Sucrose Solution (±0.005%)	Approx.5mℓ
RE-111000	1.00% Sucrose Solution (±0.005%)	Approx.5mℓ
	*Shelf life for these	solutions is 10 days.

<Low concentration (DD-7)>

	Part No.	Part Name	Contents
	RE-11025D	0.25% Sucrose Solution (±0.005%)	Approx.30mℓ
	RE-11050D	0.50% Sucrose Solution (±0.005%)	Approx.30mℓ
	RE-11100D	1.00% Sucrose Solution (±0.005%)	Approx.30mℓ

D5775 STM for Rubber from Synthetic Sources-Bound Styrene in SBR

*Shelf life for these solutions is 10 days.

<Request Accuracy>

Custom concentrations are available upon request. Accuracy and prices will vary by concentration. Contact ATAGO for more details

Standard Liquids

Part No.	Part Name	Contents
RE-99010	Standard Liquid LK (nD 1.473 Brix 73%)	Approx.7ml
RE-9324	Standard Liquid LF (nD 1.442 Brix 60%)	Approx.7ml
RE-9325	Standard Liquid LG (nD 1.512 Brix 88%)	Approx.7ml
	*Shalf life for these solutions is 5 years unonener	1 2 years ananas

Test Pieces

Part No.	Part Name	Contents
RE-1195	Test Piece A (nD 1.516)	with m-naphthalene 4mℓ
RE-1197	Test Piece C (nD 1.620)	with m-naphthalene 4ml

For the utmost in customer satisfaction...

ATAGO offers calibration service in conformance with ISO quality management systems as well as HACCP, GMP, and other standards. The following three documents will be issued. (Calibration service is performed at an additional cost.)



●Traceability Certificate

●Traceability Diagram





ATAGO products conform to ASTM Standards. *Please contact ATAGO for further details.

D542	STM for Index of Refraction of Transparent Organic Plastics
D1045	STM for Sampling and Testing Plasticizers Used in Plastics
D1218	STM for Refractive Index and Refractive Dispersion of Hydrocarbon Liquids
D1416	STM for Rubber from Synthetic Sources - Chemical Analysis
D1747	STM for Refractive Index of Viscous Materials
D1807	STM for Refractive Index and Specific Optical Dispersion of Electrical Insulating Liquids
D3321	STM for Use of the Refractometer for Field Test Determination of the Freezing Point of Aqueous Engine Coolants
D4095	STM for Use of the Refractometer for Determining Nonvolatile Matter (Total Solids) in Floor Polishes
D5006	STM for Measurement of Fuel System Icing Inhibitors (Ether Type) in Aviation Fuels



Clinical

These refractometers give instant urine specific gravity and serum protein readings.

In medical applications, urine specific gravity is used to test the kidney function, and serum protein level for liver function.

Cat.No.3464

Sports players are commonly tested for urine specific gravity as it is an indication of dehydration.

Though it differs by sports, the tolerance range is generally between 1.015 and 1.020.

Digital Urine Specific Gravity Refractometer

 $UG - \alpha$

Pocket Urine **Specific Gravity** Refractometer

Pen Urine **Specific Gravity** Refractometer

Usage Examples

Doping tests

Animal hospitals

Clinical labs at hospitals

Hydration assessment

PAL-10S

PEN-URINE S.G. Cat.No.4410

Cat.No.3741





	UG-α	Cat.No. 3464	PAL-10S	Cat.No. 4410	PEN-URINE	Cat.No. 3741
Measurement range	Urine S.G. 1.000	00 to 1.0600	Urine S. G. 1.000 to 1.060		Urine S.G. 1.0000 to 1.0600)
			Temp 10.0 to 35.0℃			
Resolution	Urine S.G. 0.000	01	Urine S.G. 0.001, Temp 0.1	°C	Urine S.G. 0.0001	
Measurement accuracy	Urine S.G. ±0.0	0010	Urine S.G. ±0.001, Temp	±1℃	Urine S.G. ±0.0010	
Measurement temperature	10 to 35°C (ATC	<u>.</u>)	10 to 35°C (ATC)		10 to 40°C (ATC)	
Ambient temperature	10 to 35℃		10 to 35℃		10 to 40°C	
Power supply	006P Dry batte	ry (9V)	2×AAA Batteries		1×AAA Battery	
Dimensions and weight	17×9×4cm, 30	10g	5.5×3.1×10.9 cm, 100g		16×3.8×1.8cm, 70g	

Urine Specific Gravity Measurement with Refractometer

Refractive index of urine is converted into urine specific gravity readings.

Conversions from refractive index to urine specific gravity are different for human, dog, and cat urine. Choose the specific model for each.

Pocket Urine Specific Gravity Refractometer

Cat.No.2754

PAL-USG (DOG)

Measurement range: Urine S. G. 1.000 to 1.060 *

PAL-USG (CAT)

T3-NE

* Other specifications are the same as PAI-10S

Serum Protein Concentration

& Urine Specific Gravity

Desktop Refractometer

Clinical Refractometer

Cat.No.4510

Cat.No.4511

MASTER-SUR/N \alpha Cat.No.2771 ATC & Water Resistant

MASTER-SUR/NM Cat.No.2773 MASTER-URC/NM Cat.No.2793

Urine Specific Gravity Refractometer

MASTER-URC/N \alpha Cat.No.2791 ATC & Water Resistant





Advantages

• Only a small amount of sample is required.

• Automatically compensated for temperature variance.

• Measurement only takes a few seconds.



	T3-NE Cat.No.2754	MASTER-SUR/N α Cat.No.2771	/NM Cat.No.2773	3 MASTER-URC/N α Cat.No.27	91 /NM Cat.No.2793
Measurement	Urine S.G. 1.000 to 1.050	Urine S.G. 1.000 to	1.060	Uring S.C. 100	00 to 1.050
range Serum protein 0.0 to 12.0g/100ml Refractive Index 1.3330 to 1.3600		Serum protein 0.0 to 12.0g/100mℓ Refractive Index (nD) 1.3330 to 1.3660		Urine S.G. 1.000 to 1.050 Refractive Index (nD) 1.333 to 1.356	
Minimum scale	Urine S.G. 0.001 Serum protein 0.2g/100ml Refractive Index 0.0005	Urine S.G. 0.001 Serum protein 0.2 Refractive Index (2	Urine S.G. 0.00 Refractive Inde	
Measurement accuracy	_	Urine S.G. ± 0.001 Serum protein ± 0.2 g/ 100 m ℓ Refractive Index (nD), ± 0.0005 (10 to 30 °C)	_	Urine S.G. \pm 0.001 Refractive Index (nD) \pm 0.0005 (10 to 30°C)	_
International Protection class	_	IP65 Water resistant (except eyepiece)	_	IP65 Water resistant (except eyepie	ce) —
Size and weight	10×17.3×21.5cm, 910g	3.2×3.4×20.3cm	105g	3.2×3.4×20.7	cm, 110g



@ATAGO Bits of Knowledge

Application of Refractometers

Use Measuring Refractive Index

Refractive index is one of the physical constants of a substance, and each substance has its own refractive index.

Refractometers are used to measure pharmaceuticals, flavor and fragrance ingredients, chemicals, glass, plastics, etc. for material identification and quality control purposes.

Use 2 Measuring Sugar Concentration

Refractometers can be used to measure Brix values of sugar-rich samples, such as fruit juice, syrup, jam, and honey. The measurement value correlates to the sugar concentration of the sample measured. As described in the "About the Brix (%) Scale" on the following page, Brix is the number of grams of cane sugar dissolved in 100 grams of water. The conversion factor between refractive index and Brix values is determined by the International Commission for Uniform Methods of Sugar Analysis (ICUMSA).

Use 3 Measuring Concentration of Food Items

Sauces, paste, juice, and other liquid food items have multiple ingredients, such as sugar and salt. Values measured by refractometers are proportional to the total concentration percentage of all dissolved substances. In this case, the Brix value is interpreted as the concentration of the sample, rather than just the sugar content.

Use 4 Measuring Concentration of Other Liquids

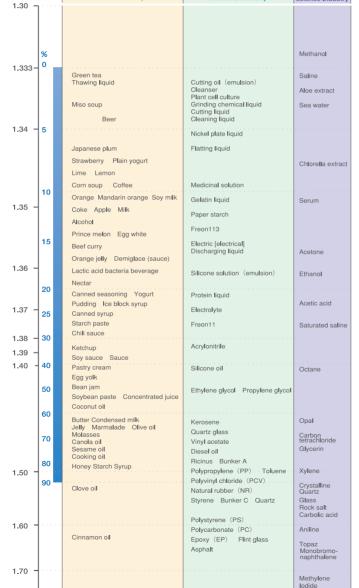
Refractometers can be used to determine the concentration of a wide range of liquids including metal-working fluids, pharmaceuticals, cleaning 1.38 solutions, coolants, and rust inhibitors. A correlation between the concentration of a substance dissolved in water and its Brix value may be 140 observed. By plotting the values of the concentrations and corresponding Brix readings, a user scale can be created. On the other hand, the Brix scale as is, is widely used as a relative measure of dissolved solids.

To save the step of manually converting Brix values to concentrations of various aqueous solutions,

ATAGO offers refractometers that display concentration values directly. Over 80 special scales are available.

ATAGO has studied the correlations between refractive index (Brix) and concentrations of various aqueous solutions for many years in order to create a wide variety of scales to meet our customers' specific needs.

Reference Refractive Index and Brix of various types of samples. Please use as a guide when you select a refractometer



About the Brix (%) Scale

All Refractometers are designed to measure the refractive index of a solution

The Brix scale is based on a sucrose (sugar) and water solution. However, since most samples contain substances other than sugar, such as salts, minerals, and proteins, the Brix percentage represents the total concentration of all dissolved solids in the sample. In some cases, converting Brix readings to weight or volume percentage concentration may be required.

Relation between Brix value (%) and refractive index (nD)

% n 20 % n 20 % n 20

/0	l II D	/0	II D	/0	II D
0	1.33299	34	1.3884	68	1.46061
1	1.33442	35	1.3903	69	1.46303
2	1.33586	36	1.3922	70	1.46546
3	1.33732	37	1.3940	71	1.46790
4	1.33879	38	1.3960	72	1.47037
5	1.34026	39	1.3979	73	1.47285
6	1.34175	40	1,3998	74	1.47535
7	1.34325	41	1.4018	75	1.47787
8	1.34477	42	1.4037	76	1.48040
9	1.34629	43	1.4057	77	1.48295
10	1.34782	44	1.4077	78	1.48552
11	1.34937	45	1.4097	79	1.48811
12	1.35093	46	1.4118	80	1.49071
13	1.35250	47	1.4138	81	1.49333
14	1.35408	48	1.4159	82	1.49597
15	1.35568	49	1.4179	83	1.49862
16	1.35729	50	1.4200	84	1.50129
17	1.35891	51	1.42220	85	1.50398
18	1.36054	52	1.42432	86	1.5067
19	1.36218	53	1.42647	87	1.5094
20	1.36384	54	1.42863	88	1.5122
21	1.36551	55	1.43080	89	1.5149
22	1.36720	56	1.43299	90	1.5177
23	1.36889	57	1.43520	91	1.5205
24	1.37060	58	1.43743	92	1.5234
25	1.37233	59	1.43967	93	1.5262
26	1.37406	60	1.44193	94	1.5291
27	1.37582	61	1.44420	95	1.5320
28	1.37758	62	1.44650		
29	1.37936	63	1.44881		
30	1.38115	64	1.45113		
31	1.38296	65	1.45348		
32	1.38478	66	1.45584		
33	1,38661	67	1.45822		

Technical Information

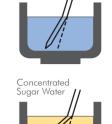
Light Refraction

When a straw is placed into a glass of water, the straw appears bent. Now if a straw is placed in a glass with water containing dissolved sugar, the straw should appear even more bent (see illustrations). This phenomenon is known refraction of light. Refractometers are measuring instruments which put this phenomenon of light refraction to practical use. They are based on the principle that as the density of a substance increases (e.a.when sugar is dissolved in water), its refractive index (how much the straw appears bent) rises proportionately.

Refractometers were devised by Dr. Ernst Abbe, a German/Austrian scientist in the early 20th century.

Principles of Refractometers

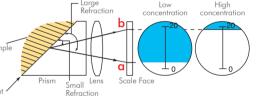
There are two detection systems for refractive index: transparent systems and reflection systems. Hand-held refractometers and Abbe refractometers use transparent systems, while digital refractometers use reflection



Transparent System of Analog Refractometers

The detection system for hand-held refractometers (transparent system) is summarized below.

- 1. In the figure below the detection is done by utilizing the refractive phenomenon produced on the boundary of the prism and sample.
- The refractive index of the prism is much larger than that of the sample.
- 2. If the sample is low in concentration, the angle of refraction is large (see line "a") because of the large difference in refractive index between the prism and the sample.
- 3. If the sample is high in concentration, the angle of refraction is small (see line "b") because of the small difference in refractive index between the prism and the sample.

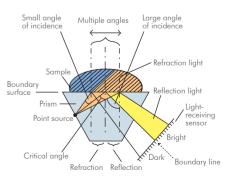


Reflection System of Digital Refractometers

Light emitted at an angle from a point source underneath the prism toward the sample liquid enters the boundary surface at multiple angles. Depending on the refractive index of the sample, light may be transmitted (refracted) or reflected. For example, water has a low refractive index, and therefore, light is refracted at a small angle of incidence. Likewise, light traveling through a sample of high

refractive index is refracted at a large angle of incidence. Refractive index is proportional to critical angle, the largest angle of incidence for which refraction can still occur before incident light is totally reflected. A boundary line separating light and dark fields appears at critical angle. The location of this boundary line is detected by the light-receiving sensor, and refractive index is calculated.

*Refractive index values for Brix 0 to 85% in the above table have been officially determined by ICUMSA (International Committee of Uniform Method of Sugar Analysis held in 1974).





PATAGO POLARIMETER/SACCHARIMETER

High Performance Sugar Analysis, SAC-i High Performance Sugar Now Easier Than Ever.

AUTOMATIC POLARIMETER/SACCHARIMETER

SAC-i NEW

Cat.No.5951

ICUMSA compliant

FDA 21 CFR Part11 compliant

- •FDA 21 CFR Part 11 Software Included in Standard Delivery.
- Measurement stability in 12 seconds (4 seconds in the high-speed & consecutive measurement mode)
- Resolution of up to 3 decimal places
- Repeatability of ±0.003° Angle of Rotation
- and ± 0.009 °Z
- Up to 999 automatic consecutive measurements followed by average value display
- Sleep & timer feature to take
- measurement later at specified time
- Improved usability with the use of touch screen technology
- Connectivity to RX Digital Refractometers for automatic purity measurement

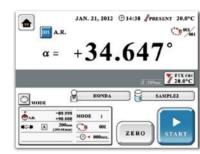
Touch Screen





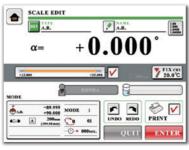
Home screen

Choose from a total of 6 options - 3 graphic themes, each with 2 background options.



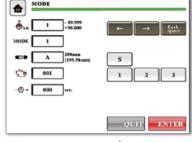
Measurement screen with setting sub-window (lower left)

Basic settings are easily accessible from a sub-window within the main measurement screen. With a touch on the screen, it can switch to display the last 10 measurement



Scale edit screen

Edit and save your own scales with ease.



Measurement mode screen

MODE-1: Standard Speed & Manual A measurement is displayed in approximately 12

MODE-2: Standard Speed & Automatic Measurements are taken consecutively every 12

MODE-3: High Speed & Automatic

The first mesurement is taken in approximately 12 seconds, and second and onward measurements approximately every 4 seconds.

MODE-S: Stability Analysis

Measurement scale

Measurement range

Measurement accuracy

Temperature compensation range

for International Sugar Scale

Measurement wavelength

Observation tube included

*OD = optical density: a measure of light absorbance

OD2 = 1/100 attenuation and 1% transmission.

Dimensions and weight

Resolution

Repeatability

Display panel

Power supply

Output

Sensitivity

Displays the measurement value once a certain level of sample stability is achieved.

SCALE TYPE	
A.R.	PURITY
✓ ISS	S.R.
ISS TC	CONC.
ISS×2	QUARTZ TC
ISS TC×2	USER
ISS×4	
ISS TC×4	QUIT

Scale select screen

- •INTERNATIONAL SUGAR SCALE
- •INTERNATIONAL SUGAR SCALE (with ATC)
- PURITY
- ANGLE OF ROTATION
- SPECIFIC ROTATION
- CONCENTRATION

Angle of Rotation (Temperature Compensation of Quartz Plate)

or -360 to +360° International Sugar Scale -259 to +259° Z

Angle of Rotation 0.001° International Sugar Scale 0.001° Z

International Sugar Scale Displayed value $\pm 0.015^{\circ}$ Z (-130 to +130° Z)

Angle of Rotation Displayed value $\pm 0.005^{\circ}$ (-45 to +45°)

Angle of Rotation, International Sugar Scale

(with Automatic Temperature Compensation),

Specific Rotation, Concentration, Purity, and

 $\pm 0.003^{\circ}$ Angle of Rotation and $\pm 0.009^{\circ}$ Z

Digital Printer DP-63 or DP-AD (sold separately).

Observation tubes (100mm [5ml], 200mm [10ml])

(without temperature compensation),

Angle of Rotation -89.999 to +90.000°

(With a Standard Quartz Plate)

7.5 inch color LCD (touch screen)

USB flash drive and PC - USB

AC100 to 240V, 50/60Hz

60×36.5×21cm, 20.0kg

up to OD2*

10 to 40℃

589nm (D-line)

International Sugar Scale

17 JAN. 21. 2013 14:37 A.R. USB (13 JAN. 21, 2013 14:35 A.R. α=+34.646° 20.0 12 JAN, 21, 2013 14:35 A.R. q=+34,645° 20.0 1 JAN. 21, 2013 14:12 ZERO ZERO SET END 20.0

History screen

Up to 5,000 each of measurement and zerosetting / calibration data can be stored.

Optional Accessories

Observation tube

RE-72072:50mm long OT-50 RE-72070: 100mm long OT-100 RE-72071: 200mm long OT-200

Jacketed flow tube with funnel

RE-72113:100mm

RE-72114: 200mm

Unjacketed flow tube with funnel

RE-72037:100mm RE-72038: 200mm

Unjacketed small volume observation tube

RE-72042: 10mm long

Jacketed flow tube with funnel





Ouartz Control Plate

Quartz Control Plate

RE-72043: 8°(25°Z)

RE-72044: 17°(50°Z)

RE-72045: 34°(100°Z)

RE-72048: -8° (-25°Z)

RE-72049: -17° (-50°Z)

RE-72050: -34° (-100°Z)

Optional printer are : DP-63 and DP-AD Circulating constant temperature bath

PATAGO POLARIMETER/SACCHARIMETER

POL - 1/2 Powerful Performance Comes in Small Packages. Powerful Performance

Automatic Compact Polarimeter

POL-1/2

Cat.No.5271

FDA 21 CFR Part 11 Software Included in Standard Delivery.

· Looks can be deceiving. Though it is half the size of a traditional polarimeter, the POL- 1/2 provides better resolution than most

 There is no time to waste. The response time is 60° per second. That is 15 times faster than before.

It cannot be easier.

The LCD touchscreen color display makes all operations fast and easy. Data transfer is simple with the use of a USB flash drive.

The sample temperature is measured directly and accurately.

· Always aim high. With new optical technology, the world's highest class resolution of 1/10000° has been achieved.

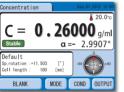
 Get validated. Stay compliant. We provide Installation Operational Performance Qualification (IQ/QQ) documentation and support to ensure compliance with all appropriate regulations.

POL-1/2 Optional printer is DP-AD24 Circulating constant temperature bath

The color LCD touchscreen delivers quick and smooth operations.

Measurement result screens







Settings and data input screens









POL-1/2		Peltier temperature control unit		
Measurement item	Angle of rotation, specific rotation,	Temperature control method	Auto-tuning PID temperature controller	
	International Sugar Scale, concentration, purity	Temperature range	15°C to 35°C	
Measurement range	±90° angle of rotation	Control accuracy	± 0.1 °C (resistance thermometer)	
Resolution	0.0001°	Display accuracy	0.1℃	
Accuracy	$\pm 0.002^{\circ}$ of displayed value (less than 1°),	Resolution	0.1℃	
	relative precision of $\pm 0.2\%$	Ambient temperature range	0 to 40°C	
	(greater than or equal to 1°)	Ambient humidity range	Less than 90% RH, no condensation	
Temperature range	0.0 to 99.9℃	Safety features	Fuse (interrupts excessive current),	
Display	5.7-inch color LCD, Touchscreen		buzzer alarm	
Light source	589nm, LED	Power supply	AC100V to AC240V, (50/60Hz)	
Data storage	Printer (sold separately), USB flash drive	Power consumption	150VA	
Power supply	AC100V to AC240V, (50/60Hz)	Dimensions* & Weight	15 x 21.6 x 10.5 cm, 2.5kg	
Power consumption	100VA	* Rubber feet, terminal blocks, and	any other protuberances are excluded.	

Options

Dimensions & Weight

POL-1/2

control

Cat.No.5272

temperature

with Peltier



49 x 25 x 200 cm, 13kg

Automatic Compact Polarimeter

This Peltier temperature control unit does not require the use of water.

Enjoy stress-free temperature control without worrying about a water leak or cleaning.

Part No.	Product Name
RE-86010	Square type cell holder
RE-82100	Square cell 100
RE-82101	Square cell 50
RE-82102	Square cell 20
RE-82103	Square cell 10
RE-82106	Jacket cell A1
RE-82107	Jacket cell A3
RE-82108	Jacket cell B1
RE-82109	Jacket cell C1
RE-82110	Jacket cell C2
RE-82111	Jacket cell C3
RE-82112	Jacket cell C4
Cat.No.3133	DP-AD24
RE-89403	Standard roll paper
RE-86012	TCS-1

For square cell, without cell lid, applicable for circulated water at constant temperature (same as standard supplied holder) Optical path length 100 mm, sample amount 12 mL, without cell lid (spare) Optical path length 50 mm, sample amount 6 mL, without cell lid

Optical path length 20 mm, sample amount 2.4 mL, without cell lid Optical path length 10 mm, sample amount 1.2 mL, without cell lid Optical path length 100mm, sample amount 6.4mL, V-type cell holder required Optical path length 20mm, sample amount 1.3mL, V-type cell holder required Optical path length 100mm, sample amount 2mL, V-type cell holder required Optical path length 100mm, sample amount 1mL, V-type cell holder required Optical path length 50mm, sample amount 0.5mL, V-type cell holder required Optical path length 20mm, sample amount 0.2mL, V-type cell holder required Optical path length 10mm, sample amount 0.1mL, V-type cell holder required Plain paper printer - Connection cable included (0.75m)

a = -37 . 2963

BLANK MICH CONE CUTTO

4 rolls in a set

Peltier temperature control unit



PATAGO POLARIMETER/SACCHARIMETER

AP/POLAX Quality Instruwithin Reach.

Quality Instruments

NEW FDA 21 CFR Part 11 Software Included in Standard Delivery.

- *Easy To use: Simply place an observation tube in the sample chamber and press START key
- *Conforms with ICUMSA standards

- Competitive pricing
- Compact and space-saving

NEW Display average value!

NEW Password protection!

Automatic Polarimeter

AP-300

Cat.No.5291



Measurement readings	Angle of Rotation, International Sugar Scale (without temperature compensation), International Sugar Scale (with Automatic Temperature Compensation), Specific Rotation, Concentration, and Purity
Measurement range	Angle of Rotation -89.99 to +89.99° International Sugar Scale -130.00 to +130.00°Z
Resolution	Angle of Rotation 0.01° International Sugar Scale 0.01°Z
Measurement accuracy	Angle of Rotation Displayed value $\pm 0.01^\circ$ (-35.00 to +35.00°) Relative precision $\pm 0.2\%$ (-35.01 to -89.99°, +35.01 to +89.99°) International Sugar Scale Displayed value $\pm 0.03^\circ$ Z (-101.00 to +101.00°Z) Relative precision $\pm 0.2\%$ (-130.00 to -101.01°Z, +101.01 to +130.00°Z) (Checked by reading a standard Quartz Plate)
Temperature compensation range for international sugar scale	18.0 to 30.0℃
Display panel	Backlit Color LCD
Additional features	(1) Average Measurement Value (2) Password Function
Manual calibration	Enables manual calibration by measuring a standard quartz plate
Measurement wavelength	589nm (D-line)
Output	Printer and PC (via RS-232C)
Light source	Halogen lamp
Accessories	Observation tubes (100mm $[5ml]$, 200mm $[10ml]$)
Power supply	AC100 to 240V, 50/60Hz

48.5 × 28.5 × 17.5 cm, 14.4 kg

AP-300 Optional printers are DP-63 and DP-AD

Circulating constant temperature bath

Dimensions and weight

Special Packages

Recommended for sugar industry

Type A - Temperature Control

Cat.No.5296

 AP-300 (including accessories) · Jacketed flow tube with funnel and temperature sensor forjacket (200mm-approximate volume15ml)

Circulating Constant Temperature Bath 60-C4 (Cat.No.1922) sold separately

Type B - No Temperature Control

Cat.No.5297

- AP-300 (including accessories) Uniacketed flow tube with funnel
- (200mm-approximate volume 15ml)

Recommended for pharmaceutical industry

Type C - Temperature Control

Cat.No.5294

- AP-300 (including accessories)
- Jacketed flow tube (100mm)
- Inner Lid (for 100mm tube)
- Quartz Control Plate (8°, 17°, or 34°)
- Digital printer DP-AD
- Printer paper for DP-AD • Ribbon cassette for DP-AD
- Circulating Constant Temperature Bath 60-C4 (Cat.No.1922)

Type D - No Temperature Control Cat No 5295

- AP-300 (including accessories) Quartz Control Plate
- Digital printer DP-AD
- Printer paper for DP-AD (8°, 17°, or 34°) • Ribbon cassette for DP-AD

Options other than above mentioned 4 types are available. Contact your nearest ATAGO representative for details.

Optional Accessories

Part No.	Contents	Part No.	Contents		
Jacketed flow	tube tube	Unjacketed flov	v tube with funnel		
RE-72036	50mm	RE-72037	100mm		
RE-72034	100mm	RE-72038	200mm		
RE-72035	200mm				
Jacketed flow	tube with funnel	Unjacketed small volume tube			
RE-72033	100mm	RE-72042	10mm		
RE-72032	200mm				
Quartz contro	Quartz control plate				
RE-72043	8° (25°Z)	RE-72048	-8° (-25°Z)		
RE-72044	17° (50°Z)	RE-72049	-17° (-50°Z)		
RE-72045	34° (100°Z)	RE-72050	-34° (-100°Z)		



Semi-automatic Polarimeter

POLAX-2L

Cat.No.5223



Measurement range	Angle of rotation -179.95° to +180.00° International Sugar Scale -130.00°Z to +130.00°Z
Resolution	0.05° (0.1°Z)
Measurement accuracy	Angle of rotation $\pm 0.10^{\circ}$
Light source	LED with interference filter (589nm)
Accessories	Observation tubes (100mm [5ml], 200mm [10ml])
Operation switches R(+)=Right rotation	Rotates the analyzer slowly to the right (in the slow mode) Rotates the analyzer slowly to the left (in the slow mode)
L(–)=Left rotation	Pressing this switch simultaneously
♦ Temp=Shift/Temp	with either (+) switch or the (-) s witch
switch	will provide a faster rotation (in the shift mode)
Power supply	AC100 to 240V, 50/60Hz
Dimensions and weight	43×22×30cm, 11.5kg

Application of Polarimeters

Polarimeters generally feature two scales Angle of Rotation and International Sugar Scale.

Use Angle of Rotation versus Specific Rotation

The specific rotation of pharmaceutical, fragrance, and chemical materials is required to determine quality and ensure product safety. A polarimeter is used to measure the angle of rotation, or the optical activity, of the sample after it has been diluted in water. Specific rotation, the intrinsic property of a material at a given temperature and wavelength, is then calculated by the length of the observation tube, the angle of rotation, and the concentration. Generally speaking, specific rotation will be the documented measurement value. As it is easy to confuse specific rotation and angle of rotation, understanding the difference between them is recommended.

Use 2 International Sugar Scale Measurements

The International Sugar Scale is used in sugar processing to determine the purity in raw sugar. Use the "International Sugar Scale" setting on the polarimeter, and measure the sample.



CATAGO VISCOMETER

BASE/BASE Plus Series Series

Introducing ATAGO Viscometers.

BASE L BASE R BASE H

Cat.No.6700 Cat.No.6710 Cat. No. 6720 BASE Plus L BASE Plus R BASE Plus H

Thermometer *optional

Cat.No.6701 Cat.No.6711 Cat. No. 6721 RE-89416

No frills digital



BASE

Measurement range (mPa • s)	L:20 to 2,000,000 R:100 to 13,000,000 H:200 to 106,000,000
	11.200 to 100,000,000
Sneed	0.3 - 100 rnm. Number of speeds · 18

Common Specifications

Measurement accuracy	±2% (Full scale)
Measurement resolution	less than 10.000 mPa \cdot s : 0.1, more than 10.000 mPa \cdot s : 1,
	Using low viscosty sample adaptor (optional): 0.01,
Spindles	Model L: L1-4, Model R and H: R2-7
Dimensions and weight	$31 \times 31.8 \times 39.5$ to 53cm (adjustable), 3.4 kg (Main unit)

Enhanced usability with PC connectivity



BASE Plus

Measurement range (mPa·s)	L:20 to 2,000,000 R:100 to 13,000,000
(2. 2)	H: 200 to 106,000,000
Speed	0.3 - 100 rpm, Number of speeds : 18
Thermometer	Optional
Interface	USB
PC Software	Datalogger (to excel)
Auotmatic ston	Torque time

PRO/PRO Graphic Series

Debuting 12 New Models.

PRO L PRO R PRO H

Cat.No.6702 Cat.No.6712 Cat.No.6722

Cat.No.6703 Cat.No.6713 Cat.No.6723 Cat.No.6740

Qualified for use in R&D labs as well as for daily QC



PRO

Measurement range (mPa • s)	L:20 to 6,000,000 R:100 to 40,000,000 H:200 to 106,000,000
Speed	0.01 - 200 rpm, Number of speeds : 54
Thermometer	Included
Interface	USB
PC Software	Datalogger (to excel)
Auotmatic stop	Torque, time
Program setup	Possible (Multistep, Ramp)

Top of the line functionality



PRO Graphic

PRO Graphic L

PRO Graphic R

PRO Graphic H

ATAGOsoft **optional

wicasurement range	L . 20 to 0,000,000
(mPa • s)	R: 100 to 40,000,000
	H: 200 to 106,000,000
Speed	0.01 - 250 rpm, Number of speeds : 2600
Thermometer	Included
Interface	USB
PC Software	Datalogger (to excel), ATAGOsoft(optional)
Auotmatic stop	Torque, time
Program setup	Possible (Multistep, Ramp)
Graph	Can be displayed on the front panel display

